

Digisens

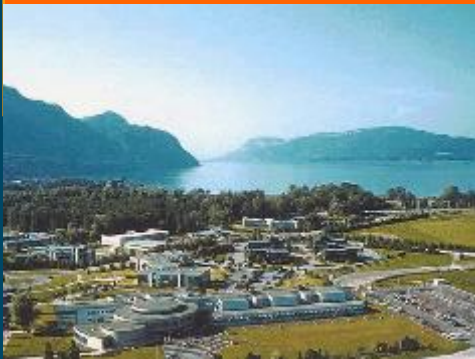
Data to Measurement a Serpentine Road

19th HSC ESRF Grenoble
François Cumier
CEO Digisens



Digisens in 3 points

- A software company incorporated in 2002 and located au Bourget-Du-Lac
- A 7 people (PhD, engineers) structured High level scientific software team (agile software management, unitary test....)
- Know how from R&D to product



Domain

3D volume software from reconstruction to quantification

Customer

- OEM for Medical and industrial CT
- Final user for data inspection, quantification & metrology

Product

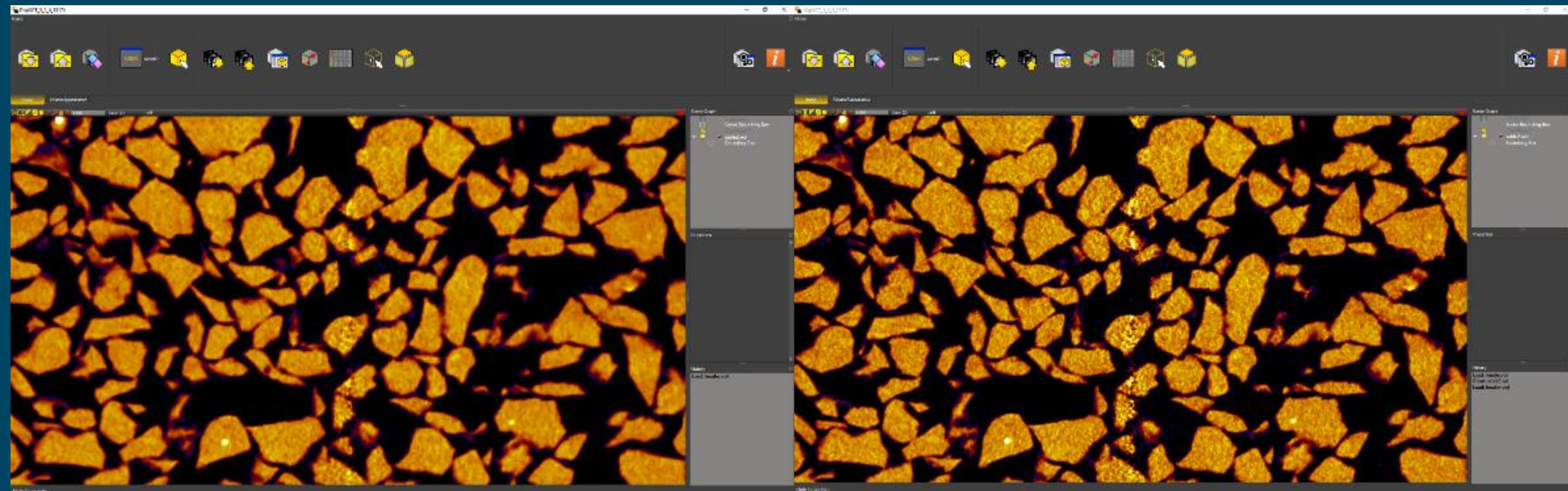
- CBCT reconstruction licences 200 / per year for medical application
- Global solution for CT metrology in collaboration with Hexagon Metrology
- Global Python solution for science in collaboration with Reactiv IP



An attempt for classification of CT data

	Visual expertise	Measurement	Metrology
DOMAIN	MEDICAL	NDT	DIMENSION
TOOL	EYES	SOFTWARE porosity comparison actual nominal / rule / compas	CMM Coordinate Measuring Machine
PROBLEM	DISPLAY DATA	ANY REVELANCE?	HOW CAN I TRUST CT DATA?
SOLUTION	GIGA VOXEL	METROLOGY	DIGISENS

Visual expertise



Giga Voxel Rendering

Measurement

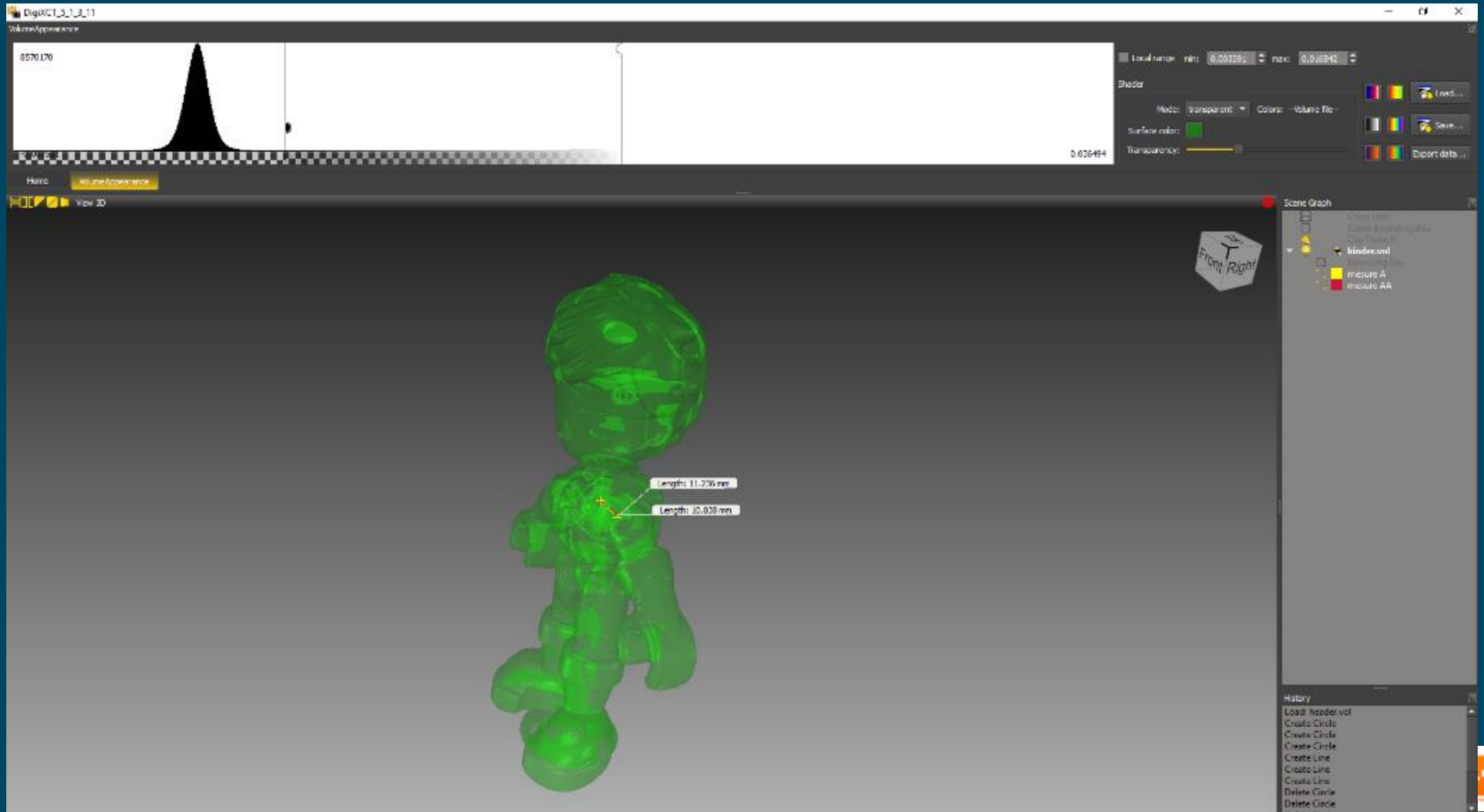
Non Destructive Testing

I want to know, any deformation, any porosity any suspect dimension?

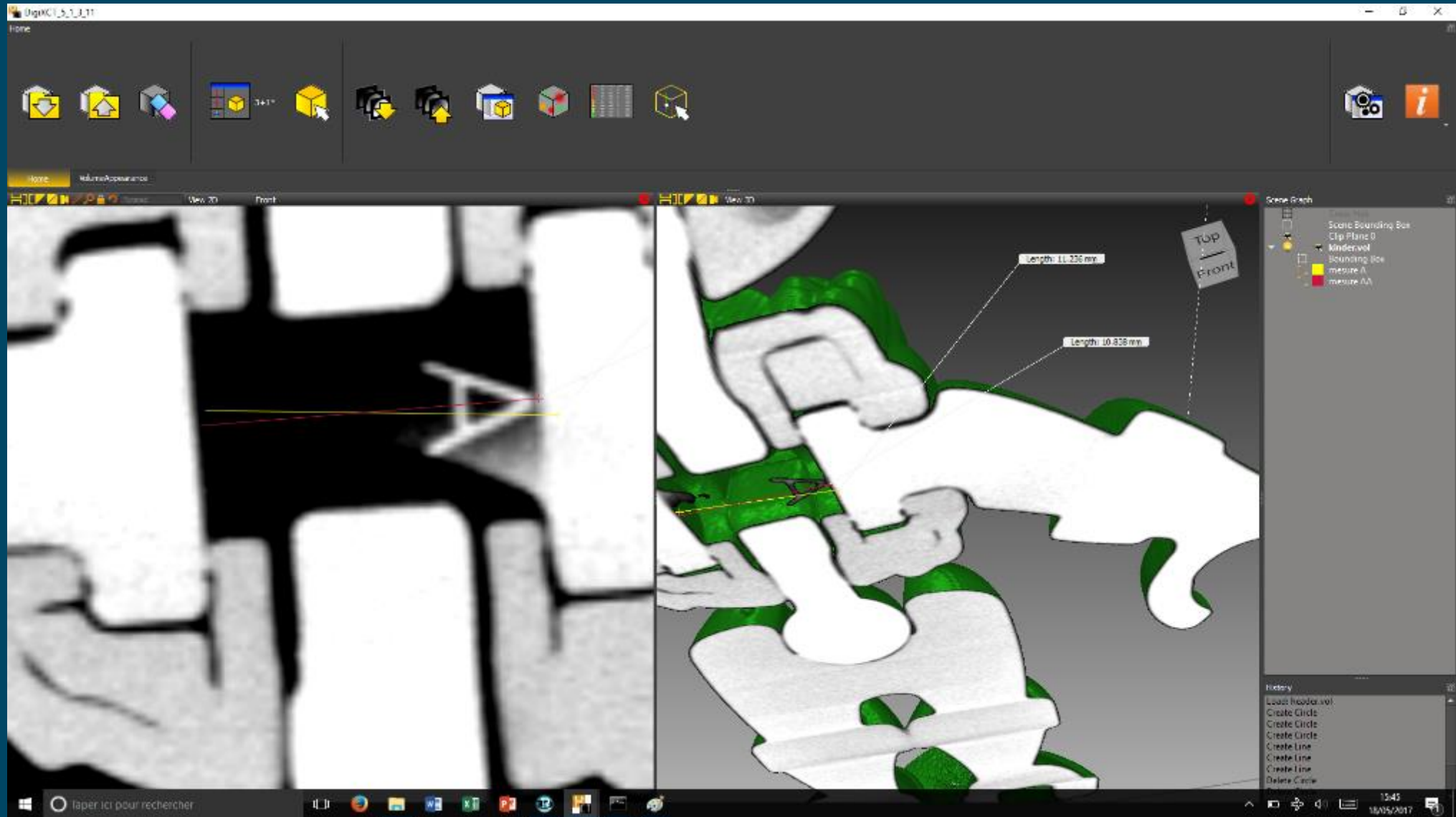
I use software tools

Why there is a doubt?

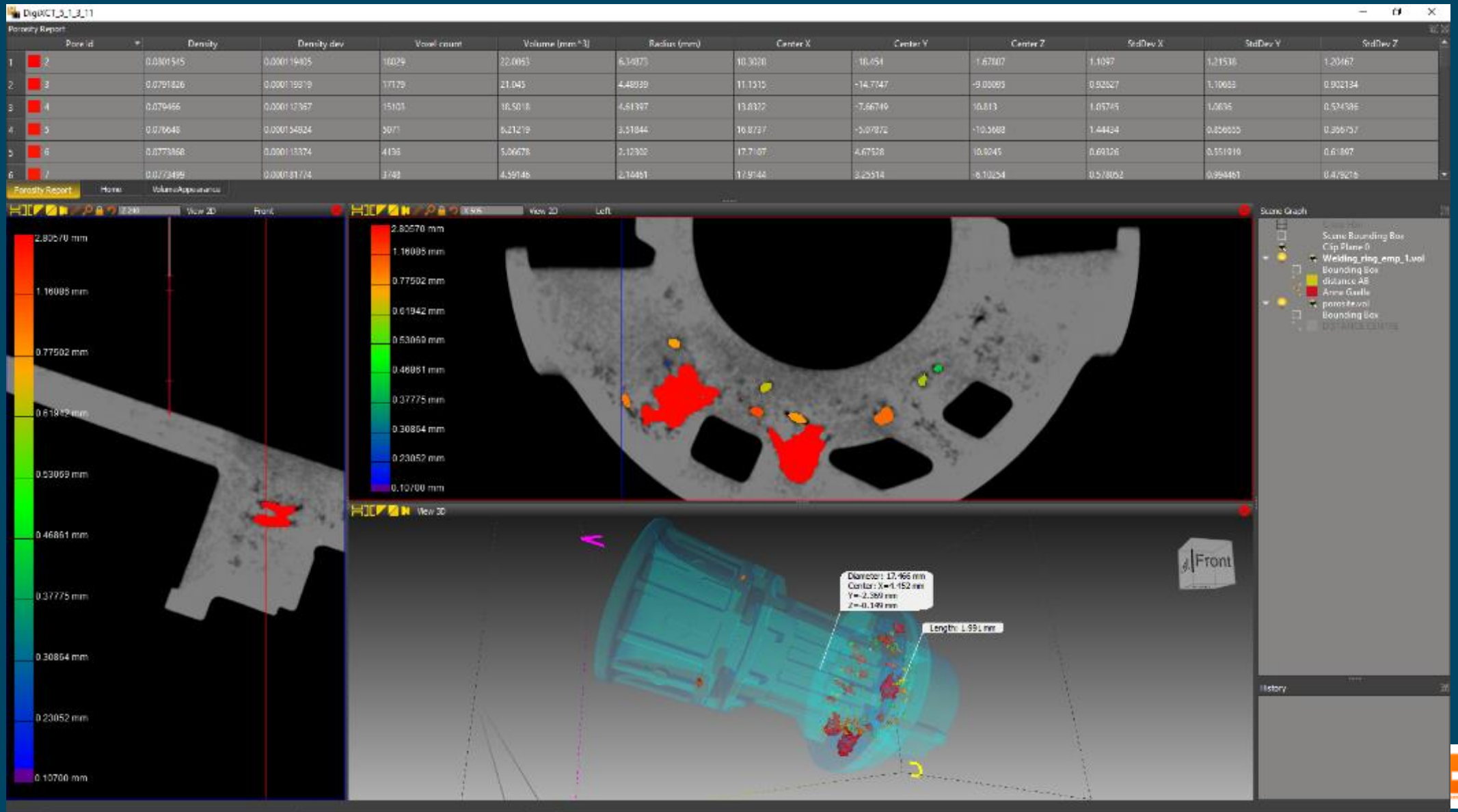
Measurement



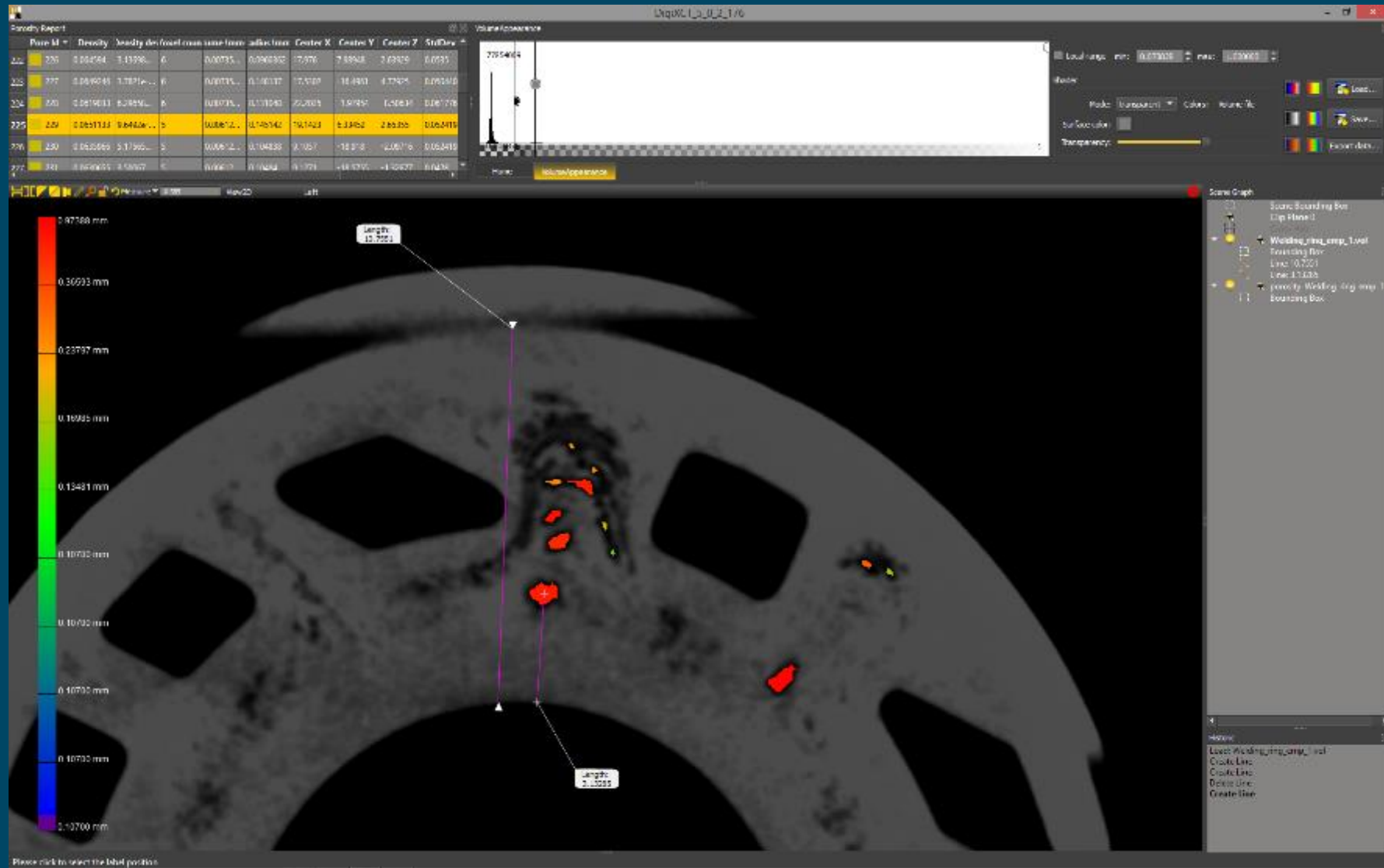
Measurement



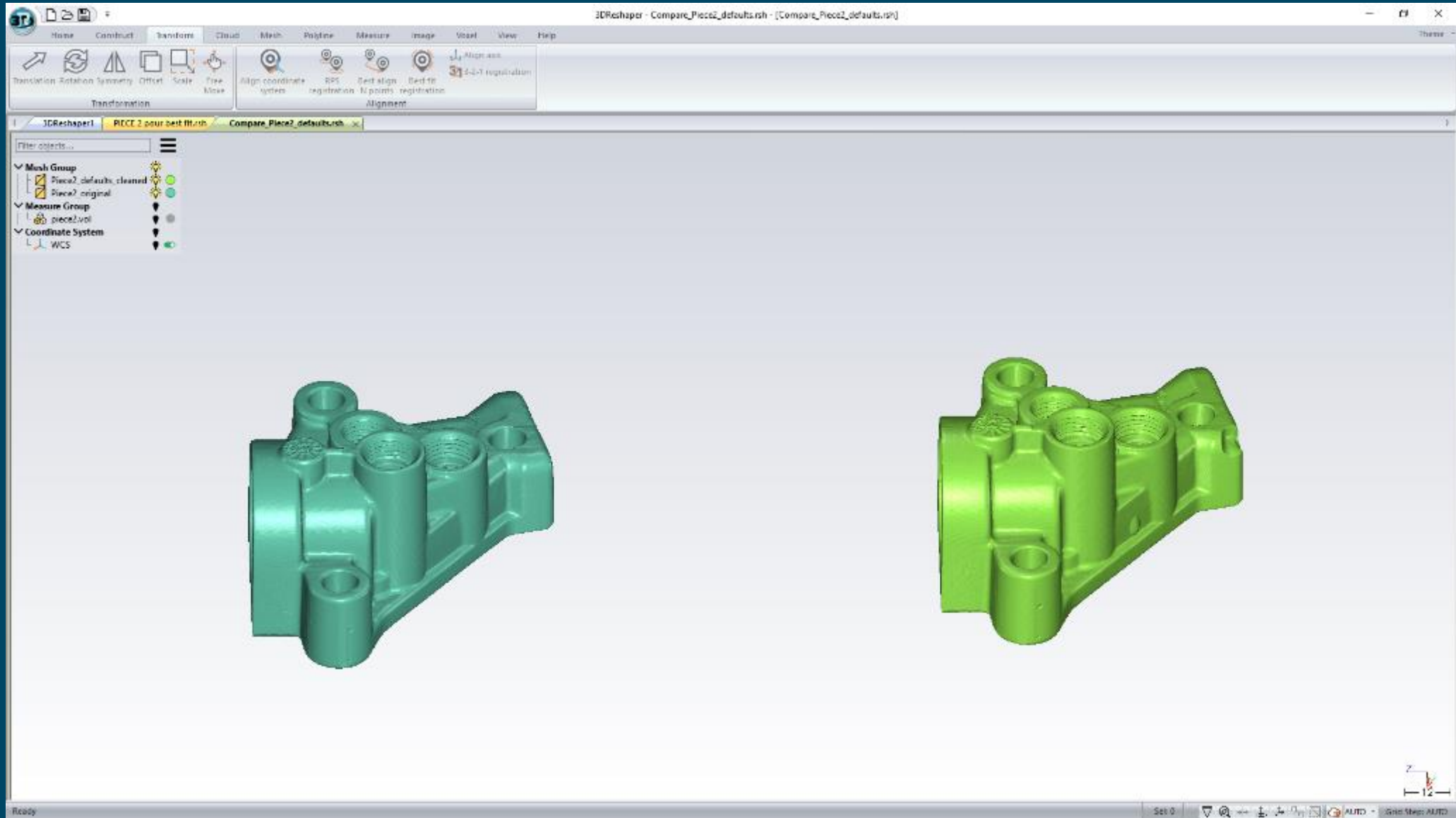
Measurement



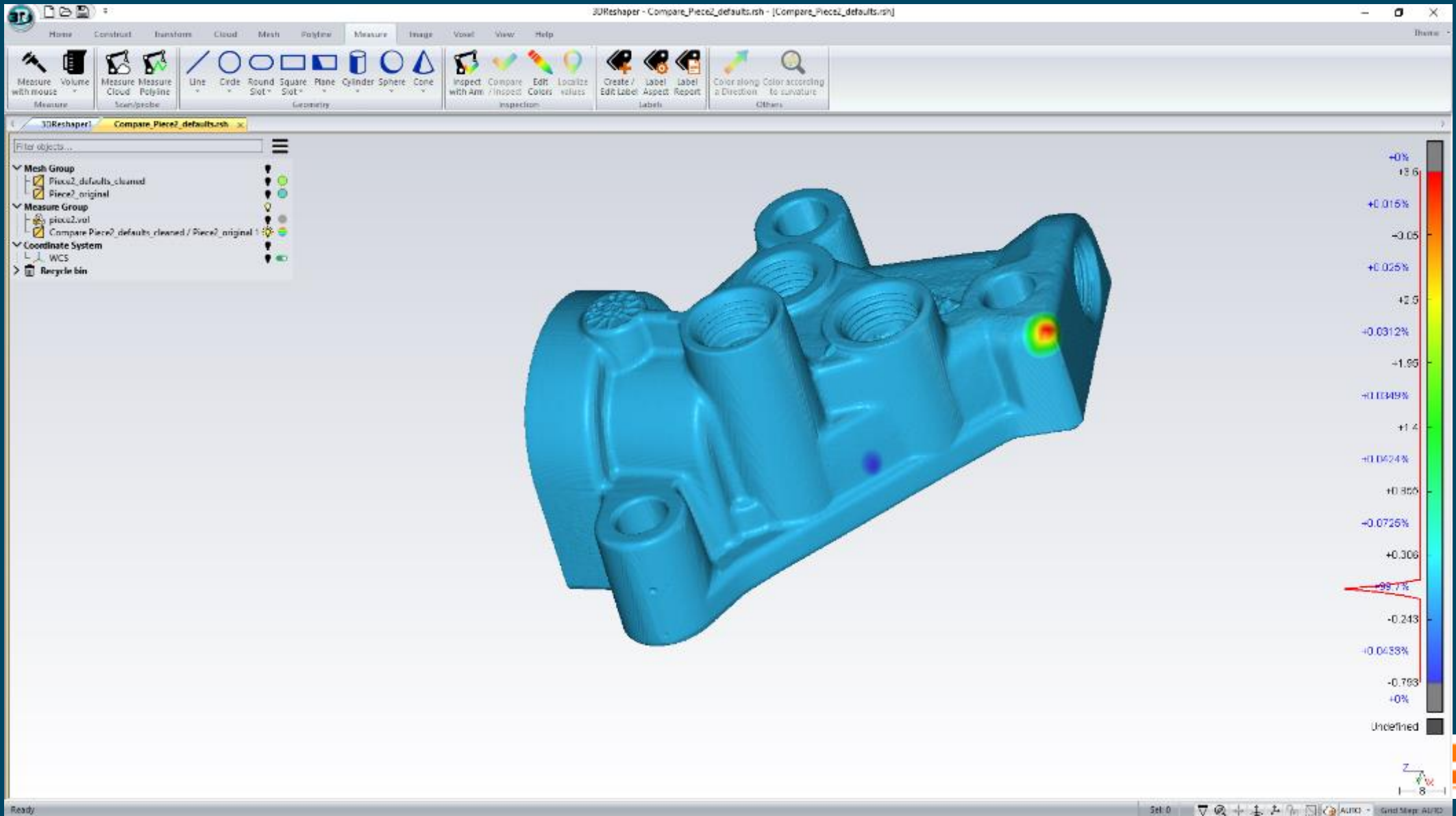
Measurement



Measurement



Measurement



Metrology



Metrology

The screenshot displays the PC-DMIS CAD++ 2010 Release software interface. The main window shows a 3D model of a blue part with a probe measuring it. The interface includes a menu bar (File, Edit, View, Insert, Operation, Window, Help), a toolbar, and a command window on the left. The command window shows the following text:

```
File Window - Ins.PRG
* File Header
* STARTUP = Start Alignment
* Manual/DCC Mode
* Check Distance
* Move Speed
* Manual Retract
* Fly Mode
* Dimension Format
* Load Probe - TESA
* TIA080 = Set Active Tip
* Manual/DCC Mode
* Load Machine
* CIR1 = CIRCLE (CONTACT)
* LOC1 = Dimension Location : CIR1
* Dimension Information
* Move Point
* CIR2 = CIRCLE (CONTACT)
* Move Point
* CIR3 = CIRCLE (CONTACT)
* Move Point
* CIR4 = CIRCLE (CONTACT)
```

A coordinate table is visible in the center of the main window:

LOC1 CIR1	MS
X	93.50000
Y	19.50000
D	15.00000

The status bar at the bottom shows the text "Take hit for a Point" and the coordinates "X 154.5 Y 19.5 Z 4 SD".

Metrology

