







# SOLARIS operation & upgrade status, economy plan

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SOLARIS National Synchrotron Research Centre

European Synchrotron Light Sources Workshop, ESRF, Grenoble

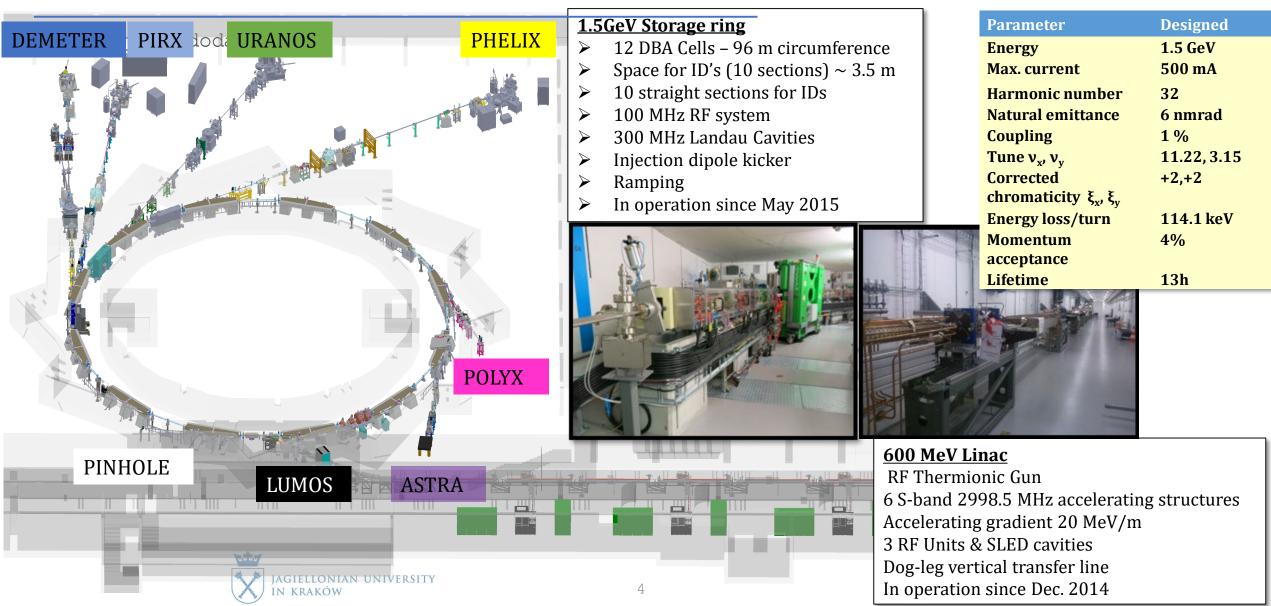
#### OVERVIEW







## ACCELERATORS



## SOLARIS STATISTICS

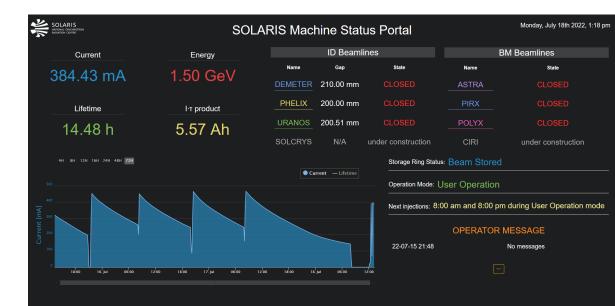




## SOLARIS OPERATION

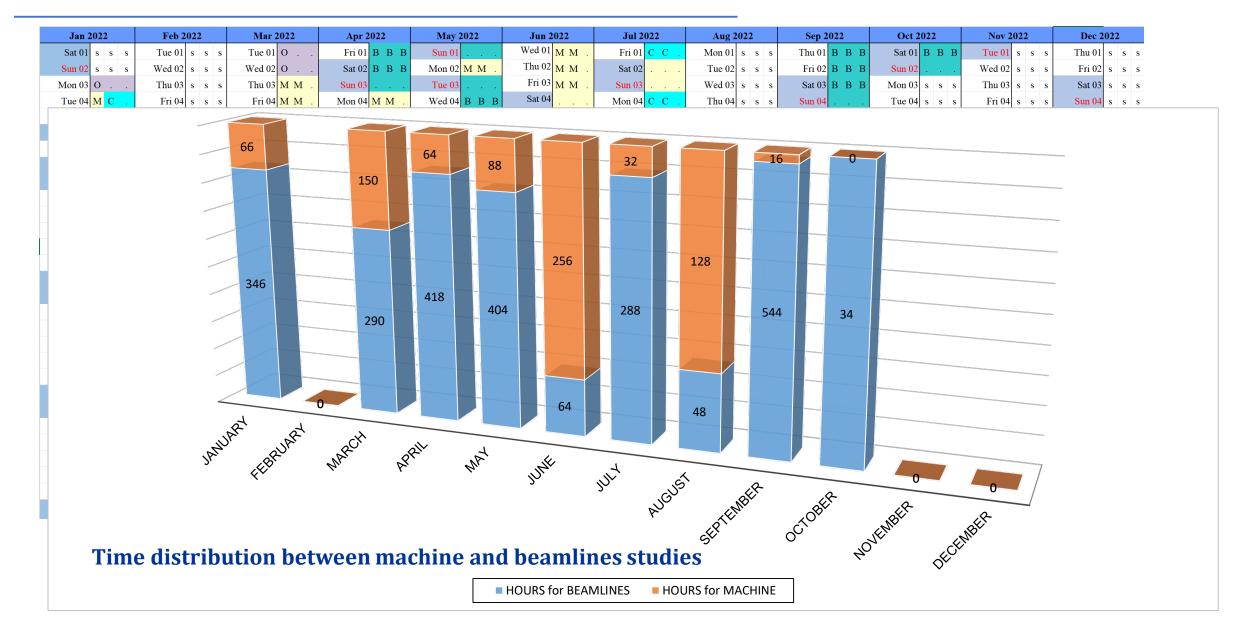
- ➤ 2 Shifts from Monday to Saturday (8:00-16:00; 14:00-22:00)
- > On call support to 2:00 am from Tuesday-Saturday
- 2operators/shift
- Monday machine days, maintenance
- User operation 5 days/week (Tue-Sat)
- Sunday no injection, or injection upon request
- Injection twice/day: 8:00 am and 8 pm
- > One operation mode (uniform filling pattern)
- Operation in the decay mode



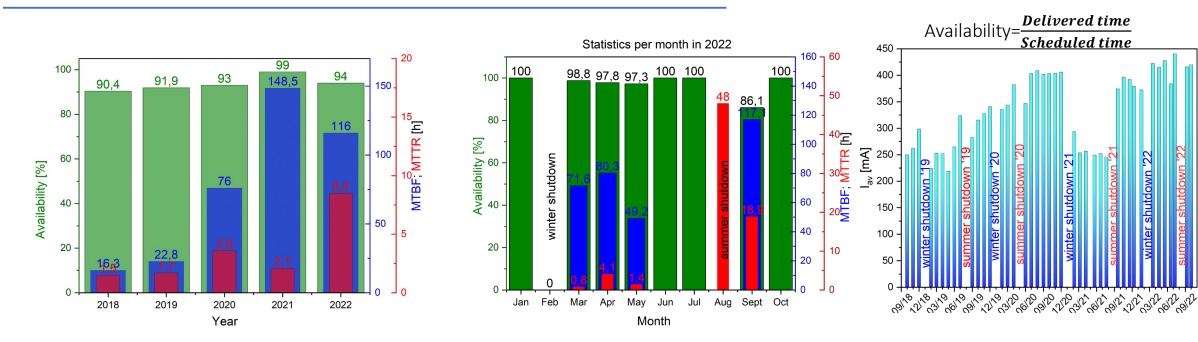




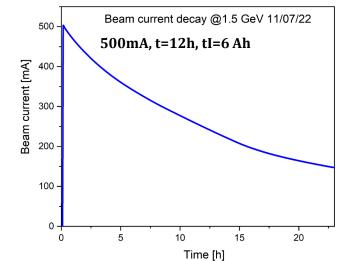
## OPERATION IN 2022



#### AVERAGE CURRENT DELIVERED



Year	Total Beamtime	Availability	MTBF	MTTR	Average current
2018	1704 h	90.4 %	16.3 h	1.5 h	270 mA
2019	2530 h	91.9 %	22.8 h	1.7 h	284 mA
2020	3868 h	93.0 %	76.0 h	3.6 h	385 mA
2021	4654 h	99.0 %	168.7 h	2.2 h	302 mA
2022	3236 h	<b>94.0%</b>	116.0 h	8.5 h	411 mA



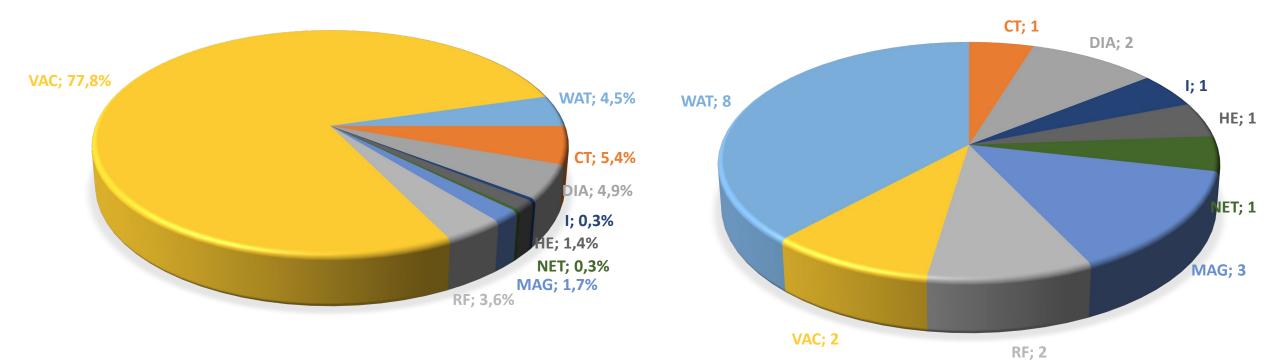
FAILURE STATISTICS



TAKE THESE

## Failures by time

## **Failures by number**



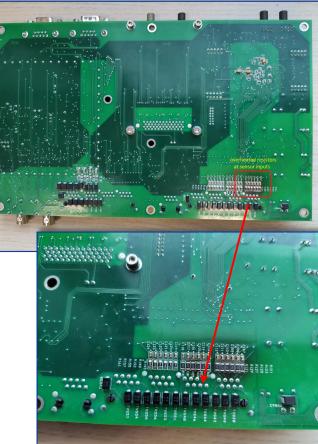
JAGIELLONIAN UNIVERSITY IN KRAKÓW



#### MAIN FAILURES

- Problem with communication with Tango Host (8h)
- <sup>(3)</sup> Problem with coding water flow switches interlocks
- Modul ators failures (Interlocks (overheating) on the K00 modul ator, diagnostics showed that the resistors used by the manufacturer have too little power (was: 125mW, should be 250mW- replaced) Series of problems with the K03 modul ator, IGBT modul es fail and power supply for IGBT– replacement; upgrade firmware and set "Index address" was needed)
- ③ Thermocouples failure
- ③ Injector phase shifter failure
- <sup>(2)</sup> Power supplies problems- interlocks and communication with TANGO
- Vacuum chamber failure





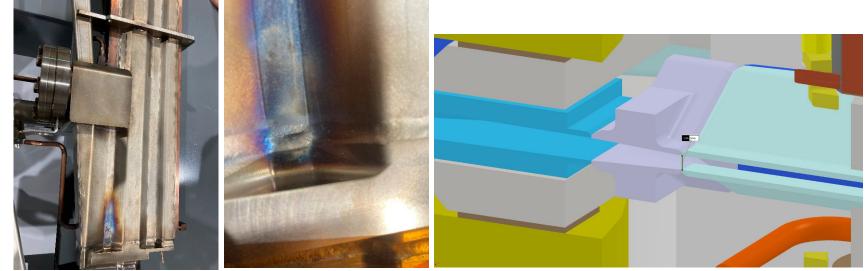


#### VACUUM CHAMBER FAILURE

22.08.22 during ramping the vacuum chamber installed in DBA02 was demaged and vacuum leak was observed.

The diagnostics, new vacuum installation and **get back to operation** took **5 days**. **Quick restart** was possible due to **spare vacuum chamber ready for installation**.

#### Visible damage to the vacuum chamber





pressure increase observed during the failure

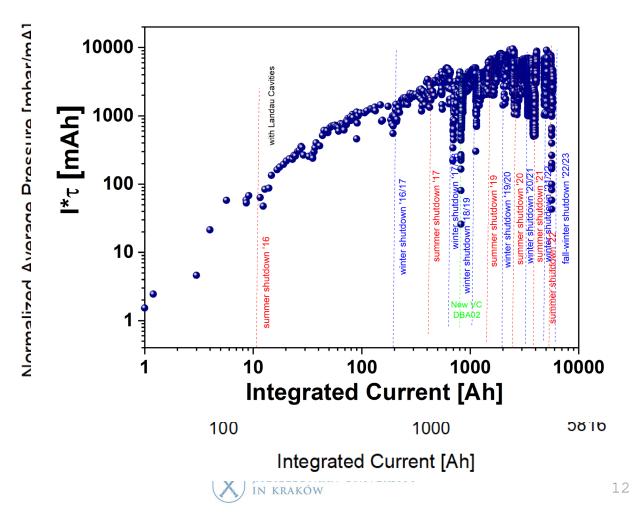
5 mm aperture is a critical place inside the vacuum chamber





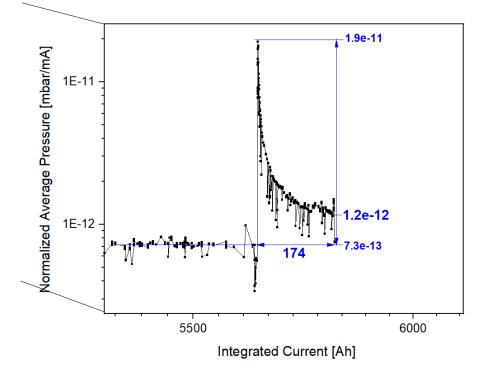
## CONDITIONING OF THE STORAGE RING

Conditioning to get back to full operation with nominal current 2 weeks.



- Normalized average pressure measured by 24 sputter ion pumps from all band section (dipole vacuum chambers) for 200mA of beam current and 1.5GeV energy of electrons.

- Accumulated charge (integrated current) from the beginning of operation of the storage ring 5816 Ah.



#### CIRCULATOR

Arcs detected on the 2nd circulator

Damaged ferrites

After clean-up a circulator works well

#### New circulator



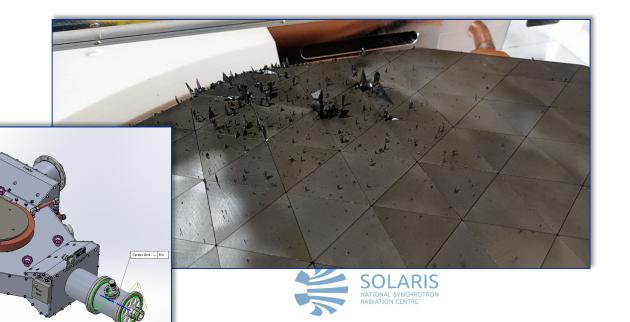
• Parameters

Frequency: 99.93 2 MHz Average power: 120 KW (forward and reflected) Insertion bss: fD: 0.2 dB Bandwidth: 0.2 dB MAX

- Smaller
- 2 mounting possitions (horizontal/vertical)
- New arc detecting system (MIS)
- Delivery: Jan-Feb 2023





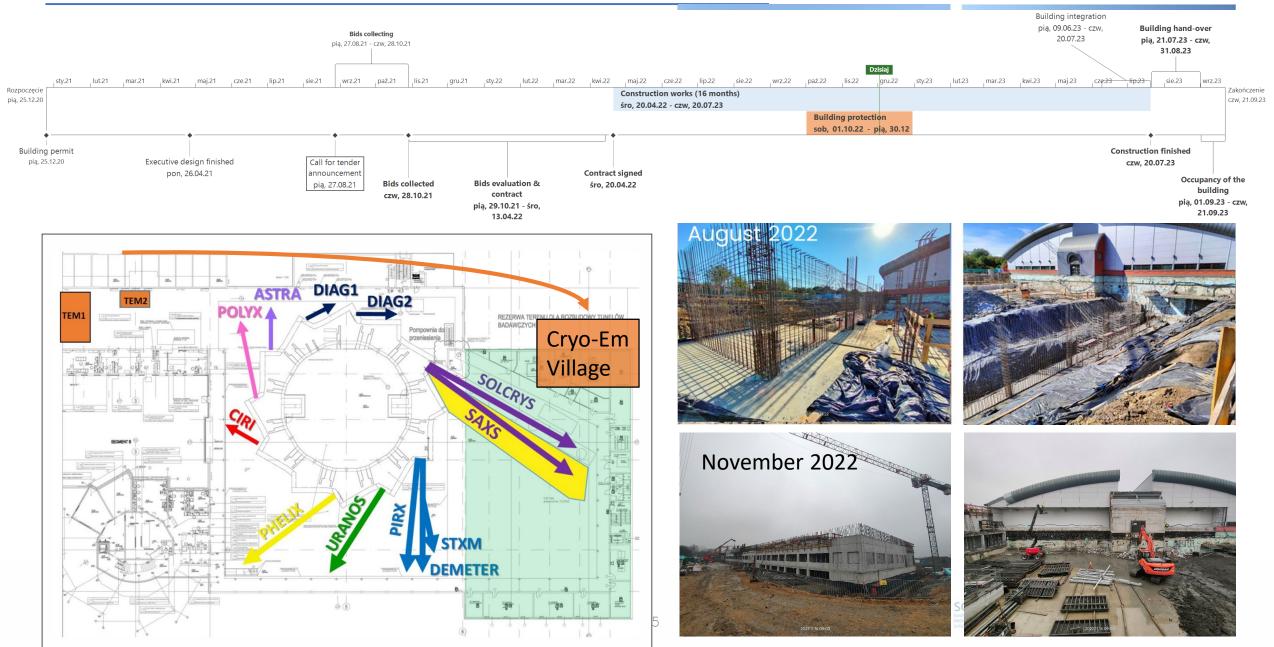


## SOLARIS DEVELOPMENT





#### SOLARIS EXPERIMENTAL HALL EXTENSION

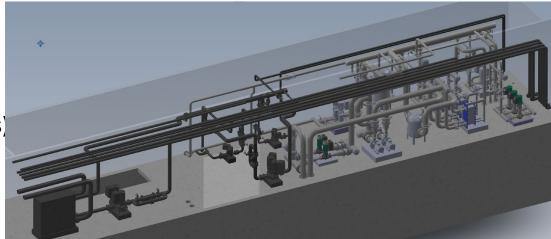


## COOLING WATER UPGARDE

#### Main goals

- Improved temperature stability (±0.1°C)
- Redundancy of aggregates (possibility of "disabling" the unit)
- Buffer outside (possibility of adding aggregates)
- Cascade temperature control 3-way valves (I-exchangers, II-circuits)
  - Proof of concept: 06/2020 -> (±0.05°C)
- Replacement of compensators
- Improvement of temperature regulation (new PLC system) Other goals:
- Hydraulic clutch pressure/flow stability
- Replacement of the EH+1.34 pipeline (DN40->DN50)
- Pipeline replacement Service Gallery (DN80->DN100) modernization of water systems, transmitter-circulator (V: 180 -> 360 l/min) → extension of the RF system
- Replacing/adding shut-off dampers in the engine room (lesson on "acid poisoning")
- Improving the ergonomics of operating devices in the engine room arrangement/placement of devices vs communication (supporting structure + slings) transport opening + hoist Active pH control
- Reduction of vibrations -addition of "inertial plates" under the pumps (+vibro-insulators) + slings with dampers, replacement of check valves from flap valves (vibration/wear) to spring ones
- Container outside \_ giving space for the Neutron Laboratory







## USERS' COMMUNITY DEVELOPMENT

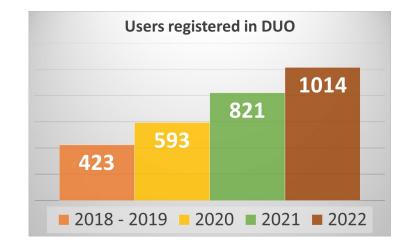


Number of users: 423 (2019)  $\rightarrow$  **1000+** (2022)



Access time applications: 92 (2019)  $\rightarrow$  **157** (2021)

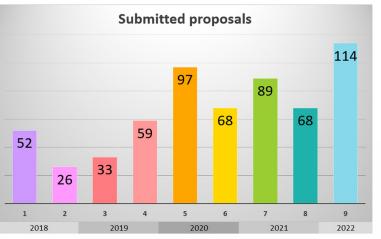




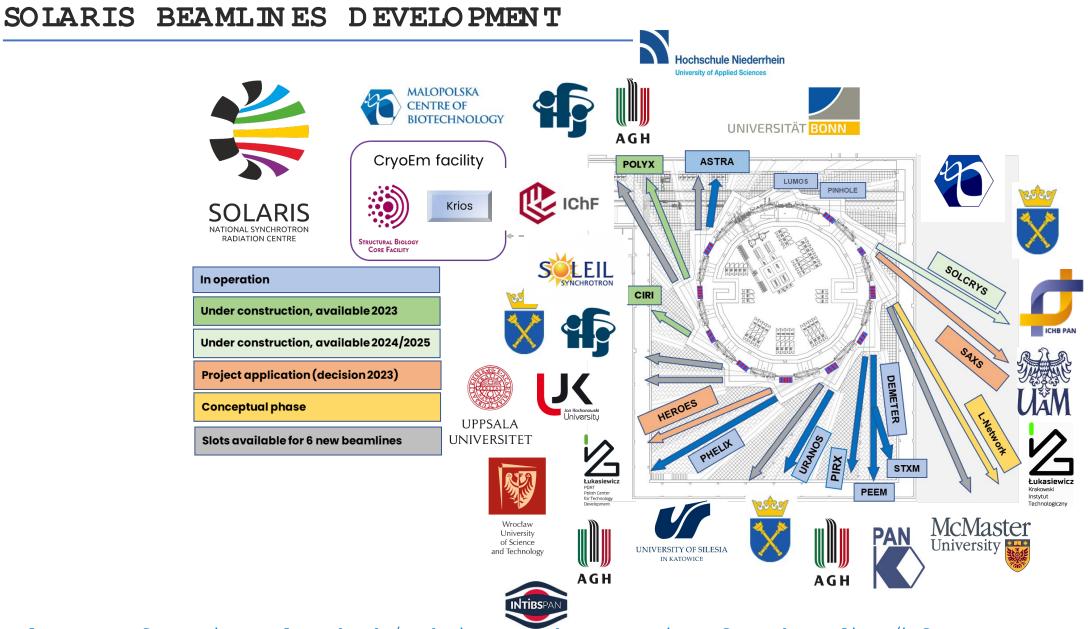




Accelerator avilability:  $2530h/105days (2019) \rightarrow 4654h/193days (2021)$ 







Developm ent of experim ental m ethods/techniques and construction of new beam lines/infrastructure

## NEW BEAMLINES DEVELOPMENT

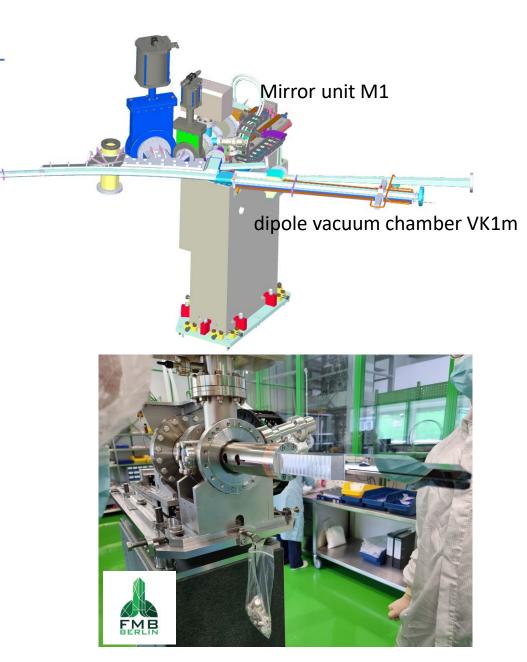
#### SOLAIR preparation for installation process

- The currently constructed Solaris Advanced IR beamline (CIRI) will allow radiation extraction in a very wide wavelength range (0.2 - 500  $\mu$ m), including far (FIR) to near infrared (NIR).

- The extraction of infrared radiation from synchrotron radiation is done by using first flat mirror M1 located in the VK1m vacuum chamber where electron beam circulates. New dipole vacuum chamber VK1m was designed and now is at the manufacturing stage.

- Vacuum requirements regarding mirror M1 fulfilled during FAT (FMB) and SAT (SOLARIS)

- Vacuum chamber VK1m during manufacture stage up to end of 2022





## NEW BEAMLINES DEVELOPMENT

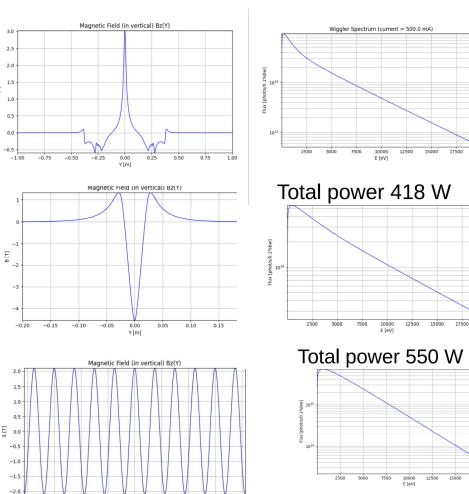
#### HARD X-RAY BEAMLINE

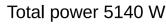
#### Problems and challenges

- Purchases of the superconducting wiggler from Budker (BINP)
  - Due to the geopolitical situation, the purchasing procedure has been stopped
  - New source of light for the SOLCRYS beamline is being searched
  - At the moment consideration of:
    - 3PW 3T permanent magnet similar as for BEATS project
    - 3PW 4.5 T superconducting wiggler
    - CLS BioXAS 2 1T, permanent magnet device max field 2 1 T  $\lambda w$ = 150 mm - 11 periods - 1600 mm magnet length

• *MK beaml ine l ayout kept as in original design: VCM 25 m, DCM 27 m, TFM 30 m, sampl e 45 m,* 







-0.8

-0.6

-0.4 -0.2

0.0

Y [m]

0.2

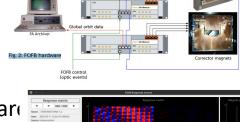
#### ORBIT CORRECTION IMPROVEMENT

1. Slow Orbit correction optimisation. The correction relaxation algorithm was applied and new Golden Orbit was set in June. The optimisation algorithm uses the correction response to the BPMs offset change.

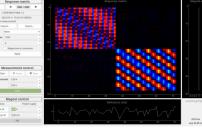
Main benefits:

- ✓ Correctors power supplies current reduction from saturation region at 11 A below 5 A.
- ✓ Electric power reduction over 80% from: 603 W to 113 W, monthly 372 kWh less energy used.
- ✓ New orbit has no noticeable effect on parameters such as lifetime, chromaticity and dispersion.
- ✓ It was confirmed that there is no increase in ring thermocouples temperature, with new orbit we have 25 % drop in vertical emittance
- 2. Improvement of the orbit correction during the ramping active correction.
- 3. Fast orbit feedback system development
- ✓ All hardware installations have been finished (24 correctors installed, connected to PS, and Liberas GDX modules).
- $\checkmark\,$  Hardware connections were verified and tested.
- ✓ First proof-of-concept measurements and test runs were performed.
- The core of the work focuses now on experimentally determining parameter values, control software development and solving problems as they arise.
- The machine studies time is shared with other new developments, but we expect to have first FOFBenabled operations next year.



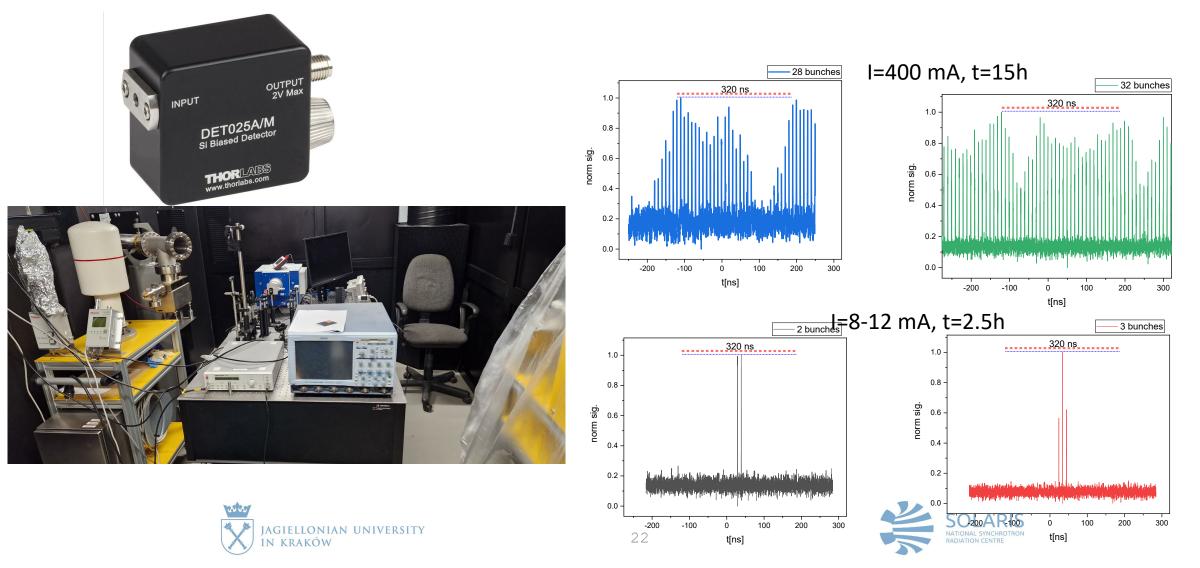






#### SINGLE BUNCH OPERATION DEVELOPMENT

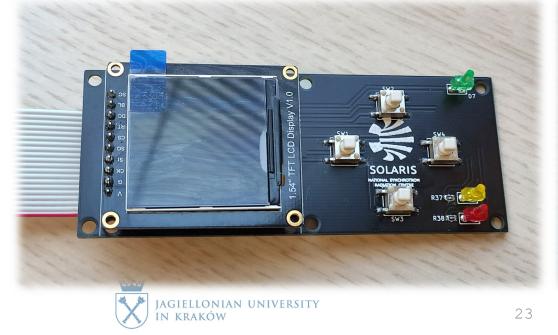
The Filling pattern m easured with fast photodiode at LUM OS beam line.



#### LINAC PHASE SHIFTER

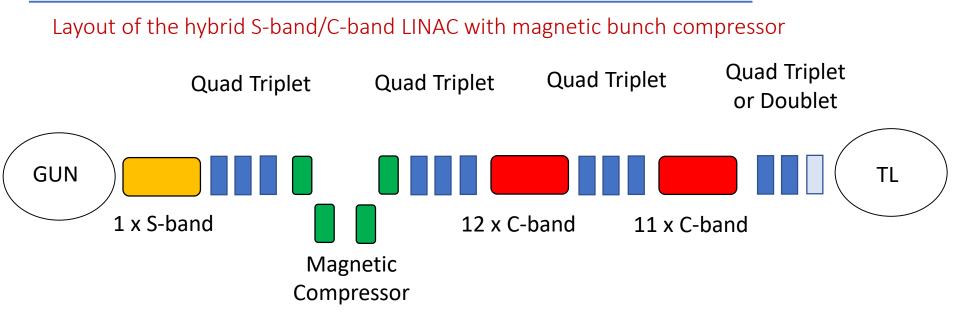
- 10% less rf power behind SLED on the k03 section
- RF pulse instabilities detected (phase angle moving)
- Failed module Found and replace in the phase shifter
- RF phase shifting part integrated on custom made PCB
- Fast phase switching (<10ns) added is required by SLED structures
- Removed mechanical and third party components from old design







#### LINAC UPGRADE



Matching triplets is used to match the emittance into the Magnetic Compressor, the C-band LINAC, the TL Linac design is done for the full energy injector and Short Pulse Facility C-band LINAC 1.8 m long structures with 102 cells, 5.712 GHz, an average gradient 35.6 MV/m [1] Ongoing work on optics optimisation, error studies, Defining the RF, magnets, diagnostics, vacuum systems Next step: works on RF distribution, mechanical design

[1] Alesini, David, et al. "The damped C-band RF structures for the European ELI-NP proposal." Proceedings of IPAC2013, Shanghai, China (2013): 2726





## SOLARIS ENERGY SAVING

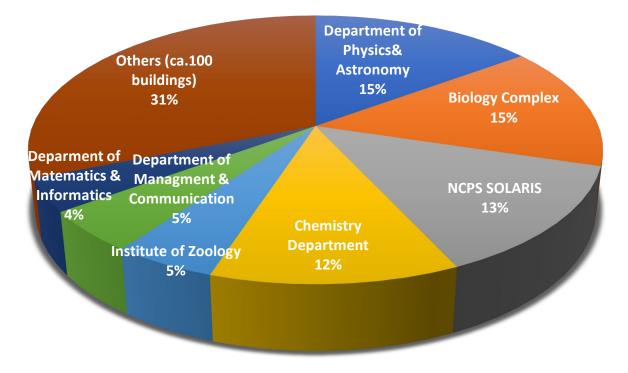




## ENERGY CONSUMPTION OVERVIEW

#### Annual energy consuption at Jagiellonian University

Total energy consumption for 2022 at JU 50 613 MWh/year





Energy consumpsion at SOLARIS (13%)

- 2 x 15 kV lines
- 6843 MWh-2021 total (488 183 EUR/Y)
- ~ 5641 MWh 2022 estimated ,(632 039 EUR/Y)

Peak power 1371 kW -19.08.2022 , constant ~1MW

Electricity consumption split	MWh/year	
Accelerators Linac Storage ring	<b>3 838.3</b> 306.7 3 531.6	<b>56.1 %</b> 4.5 % 51.6 %
Cooling , heating, air conditioning	1 664	24.3%
Offices	448.7	6.6 %
Lighting	394.2	5.8 %
Microscopes	219	3.2 %
Beamlines	148.1	2.2 %
Data centre	131.4	1.9 %
Total (2021)	6 843	

#### ENERGY SAVING

Actions implemented	En saving	Proposed action	En saving
Heat pump improvement	74 MWh	Demi water improvement	547 MWh
Installation of LED lighting in the Linac (70% LED )	19 MWh	LED lighting in whole building	16 MWh
Installation of LED lighting in the office (50% LED)	8 MWh	Air conditioning EXP-Hall - inverters 15% less consumption)	(13 MWh
Installation of LED lighting in the EXPH (100 % LED )	147 MWh	PV 4x50 kWp	4x50 MWh
TOLAL	248 MWh	TOTAL	776 MWh

#### Cost:

In 2022 60 % increase of energy price with respect to 2021. In 2023 it is expected 100% increase of energy price with respect to 2022

In 2023 in total 3.5 months shutdown is palnned (2 months –summer, 1.5 winter) Moreover if the economy situation will change – further increase of electricity - we might be forced for further switch off – no decision was made so far.





- 1. The main invasive works experimental hall extension building and cooling system upgrade has started in mid of 2022. The operation time was cut about 30 % with respect to last year.
- 2. The beam availability in 2022 was 94% with MTBF 116h and MTTR 8.5h.
- 3. New golden or bit was set improving the SOFB system.
- 4. Single bunch mode operation is being developed.
- 5. Design work on linac upgrade in ongoing.
- 6. The operation calendar for 2023 for esees 3.5 months of shutdown periods, and no other long shutdown is planned yet. However we have to be prepared for shutdown extension due to economical crisis.







## Thank you for your attention!