

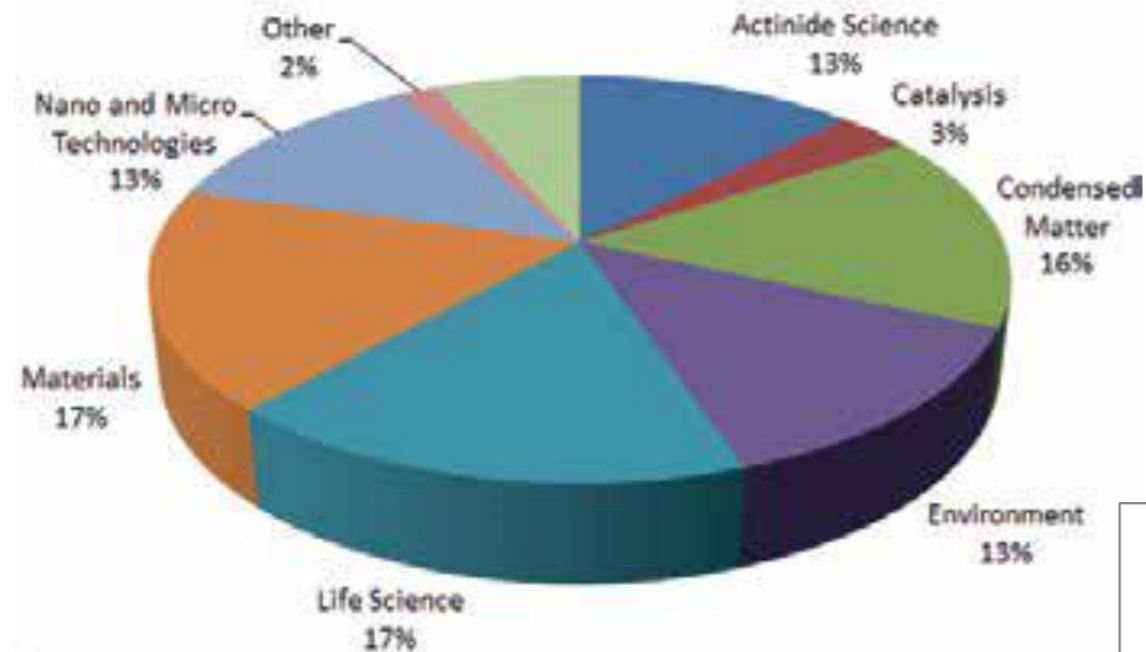
# ANKA Status Report

N.Smale, on behalf of all ANKA colleagues, Directors : A.-S. Müller, C Heske, T Baumbach.

Institute for Synchrotron Radiation



# Normal users (2.5GeV)



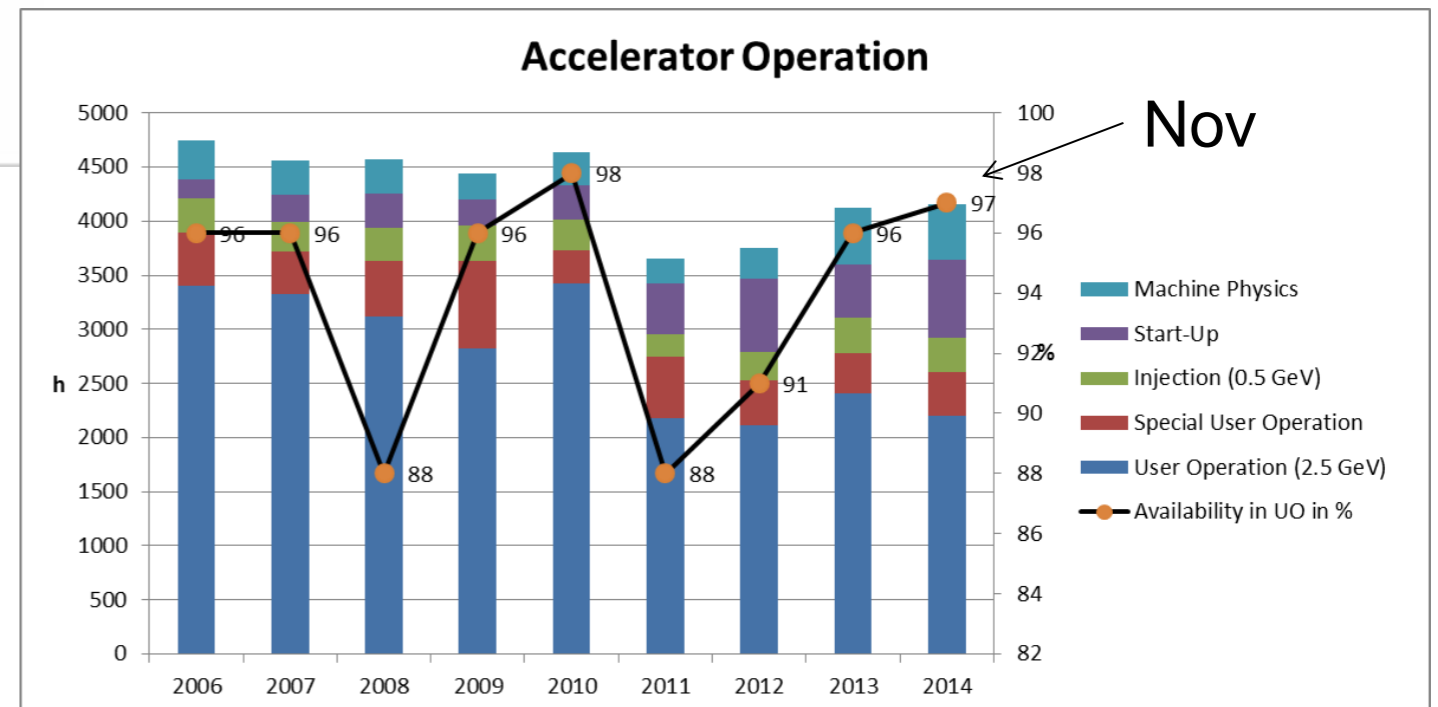
# Other users

Approx 18% of machine running time is used for machine studies:

- Single bunch
- Low alpha
- Low energy



2014 is heading back to the normal 4500 hours of operation even with time for new IDs, new beamlines, and upgrades.



Machine Failures > 11h, mostly come-about due to no 24h tech support.

- 1x MF service provider (ENBW) lost onsite power
- 1x MF injection kicker failed for evening injection
- 5x MF often during the night, spread over 3 months, spontaneous noise getting passed the amplitude loop filter.



# Beamlines and ID

Beamline being commissioned  
SCU15 ID Demo tests in Dec

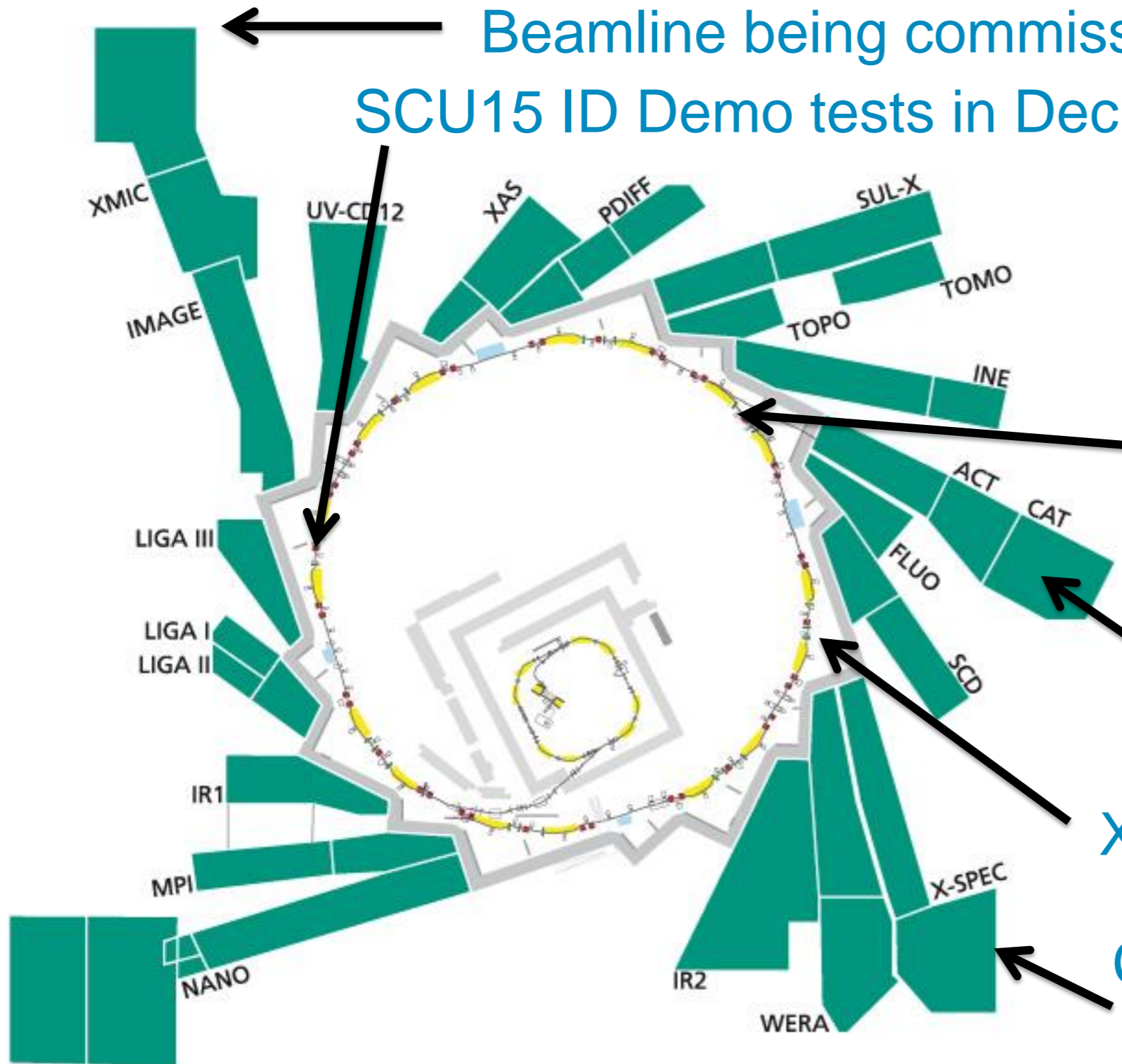
19 beamlines,  
3 in the last year

CAT-ACT ID being  
commissioned

Beamline  
being built

X-SPEC ID 2015

Commissioning  
next year



# News in Brief

- Superconducting CAT-ACT wiggler (2014)
- Superconducting SCU15DEMO undulator (2014)
- Superconducting CLIC damping wiggler (2015)
- Dual wavelength X-Spec undulator (2015)
- Superconducting SCU 20 undulator (2016)
- Longitudinal BBB feedback system (2015)
- Fast orbit correction (2015)
- FLUTE; small-scale test facility for THz generation, compression, radiation transport and instrumentation. Present status: laser clean room ready, bunker installation started, large part of components ordered.



# CAT-ACT High energy beamline for CATalysis and ACTinide research (KIT and BINP collaboration). Commissioned in July 2014

Period-length	48	mm
Number of Main Poles	36	
Pole scheme	$\frac{1}{4} - \frac{3}{4} 1 - 1 \dots \frac{3}{4} - \frac{1}{4}$	
Magnetic Field	2.5	T
Ramp-Time	< 5	min
k	11.2 < 15	
P @ 200 mA	4.3 < 5	kW
Magnetic gap	20	mm
Vacuum stay clear	15	mm



The CAT-ACT wiggler had been installed in the summer shut down and mean while also successfully tested with beam. This wiggler is a superconducting device manufactured by BINP-Novosibirsk. The magnets are in a LHe-bath, cooled by internal cold-heads with zero LHe consumption.



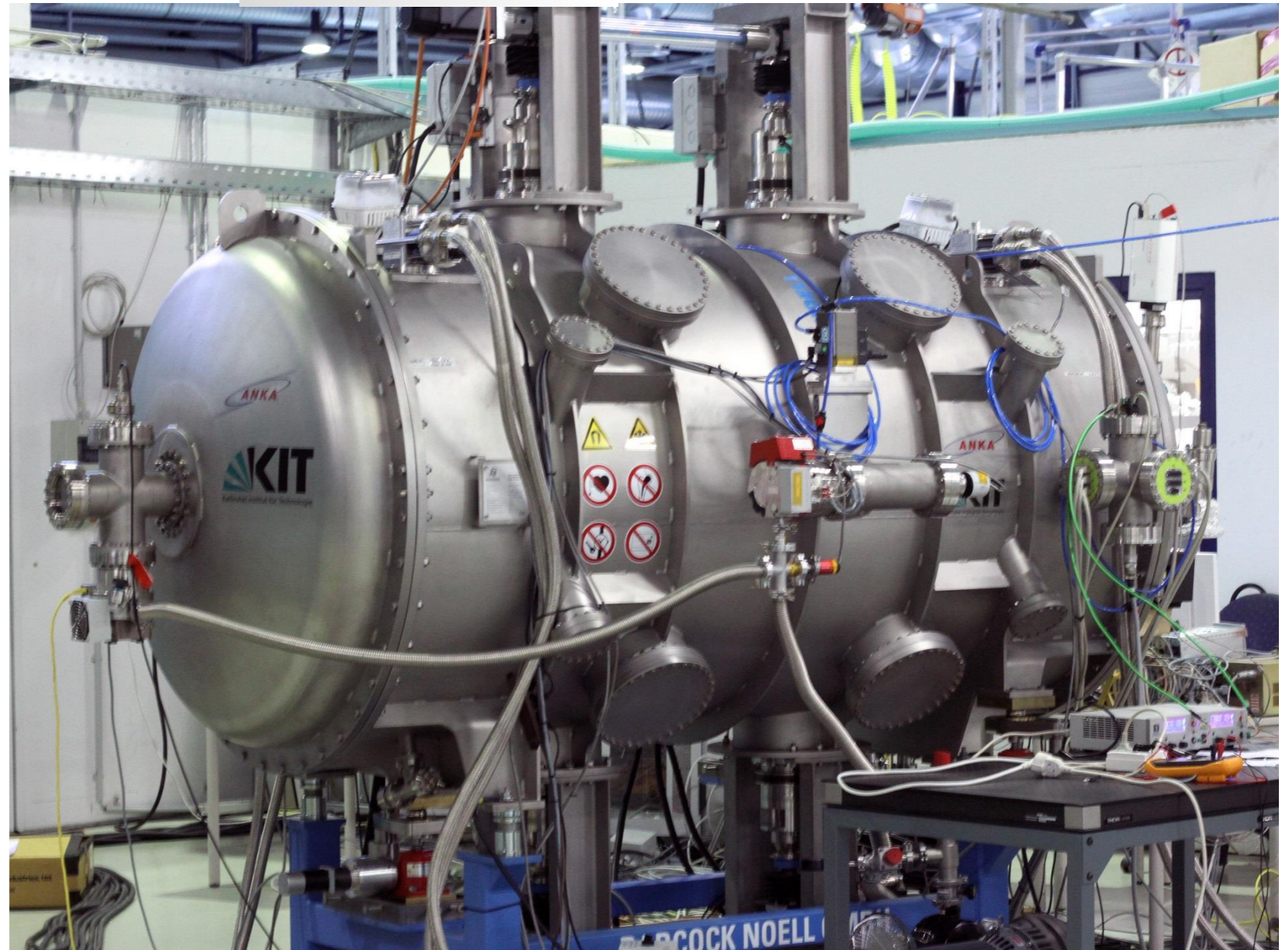
# SCU15DEMO test at the Image beam line (KIT BNG collaboration). Goes in Dec 2014

- Cooling time 7 days
- Warming up 4 days
- Ramping <600 s

$\lambda_U = 15$  mm  
100.5 full periods  
 $B = 0.69$  T  
v. gap = 7 mm  
 $k = 0.98$



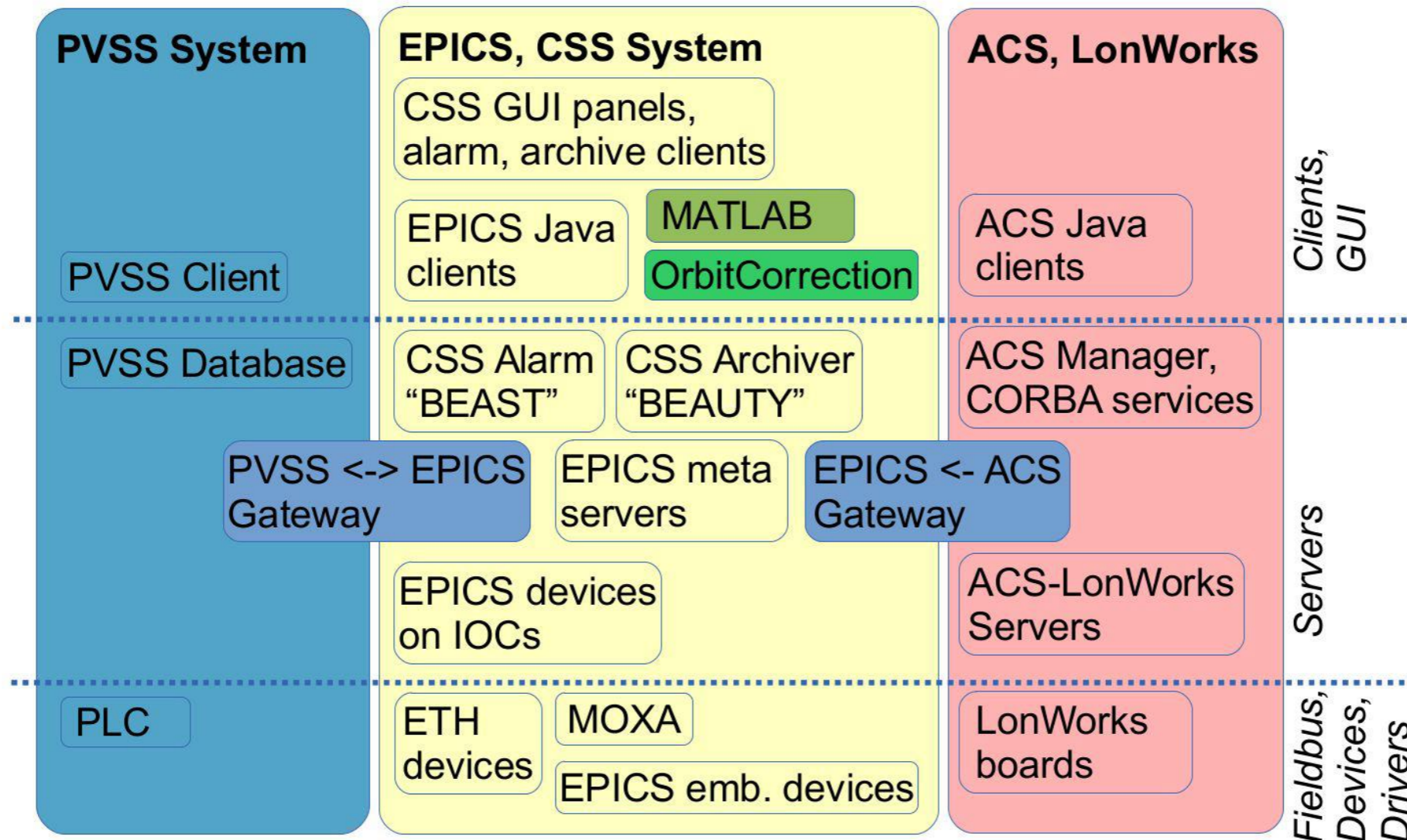
Babcock Noell GmbH



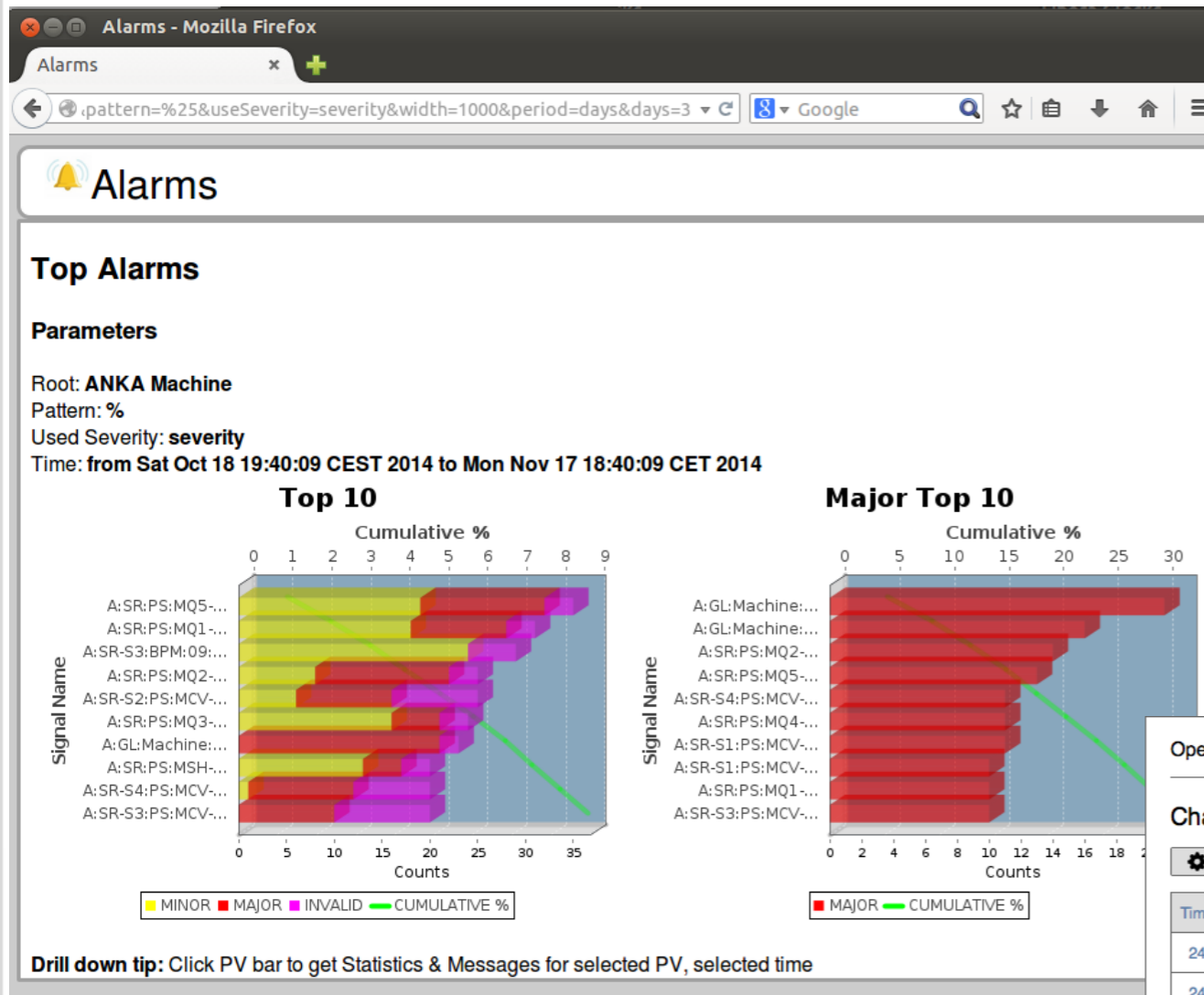


# Replacement of Control System

- New control system is based on EPICS and CSS.
  - Slow but sure transition to insure transparency for the operators.
  - ~500 physical devices to be moved, ~70% done.
  - ~25000 EPICS process variables to be read out at up to 10 Hz.



# New Control System Tools



Alarm statistics are available with a www browser. Stats are important for preventative maintenance.

Operation Phase: Injection OK | PV Group: Group 1

**Change Log**

Show: Changes and tags for past week

Time	PV Name	Old Value	New Value
24.03.2014 10:18:39	A:SR:PS:MQ1-03	"text1"	"text2"
24.03.2014 10:18:44	A:SR:PS:MQ1-03	"text2"	"text3"
24.03.2014 10:19:12	A:SR:PS:MQ1-01	272.80	272.90
24.03.2014 10:19:44	A:SR:PS:MQ1-02	true	false
24.03.2014 10:19:57	Looks really good!		
24.03.2014 10:41:58	A:SR:PS:MQ1-01	272.90	273.15
24.03.2014 10:49:58	A:SR:PS:MQ1-01	273.15	273.29
24.03.2014 10:49:58	A:SR:PS:MQ1-02	273.15	273.29
24.03.2014 10:49:58	A:SR:PS:MQ1-03	273.15	273.29

Auto-scroll

**PV Table**

Name filter: A:\* | Show: Different from Default

<input type="checkbox"/>	PV Name	Current	Selected	Default
<input checked="" type="checkbox"/>	A:SR:PS:MB-01	110.00	100.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ1-01	273.29	272.90	100.00
<input type="checkbox"/>	A:SR:PS:MQ2-01	110.00	100.00	80.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ3-01	110.00	100.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MB-01	110.00	100.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ1-01	40.00	70.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ2-01	90.00	100.00	80.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ3-01	90.00	100.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MB-01	90.00	100.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ1-01	90.00	70.00	100.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ2-01	90.00	100.00	80.00
<input checked="" type="checkbox"/>	A:SR:PS:MQ3-01	80.00	100.00	100.00

11 of 12 selected | Revert to Selected log entry | Revert to Default

Save and restore. All machine parameters can be set back to any time with second resolution. Also can filter on changed values.



# Power Supplies

■ Onset of Danfysik 800/8500 series failures since mid 2011

## ■ Actions

- Successive replacement of analogue to switch mode power supplies in progress. Common power supply stacked to give necessary power.
- Most of booster completed.
- SR klystron focus and main coils soon.



**SM3300 - Series** 3300 W DC POWER SUPPLIES

→ KEPCO four quadrant power supply problems and slow repair from Compuserve



# BPM System for ANKA

- Since 2012 41 LIBERA-Brilliances have been running

- Status:

- No devices have been sent back for repair
- Lost clock to the rack sent us on a wild goose chase.
- One firmware corruption, fixed by ITECH remotely, no charge.
- We have had great support from both ITECH and Diamond.
- Diamond FA Archiver installed.



The FA Archiver captures full beam position orbit data at 10 kHz to a short term rolling archive, and republishes the live data stream to interested client applications. We will use it as part of the postmortem data.

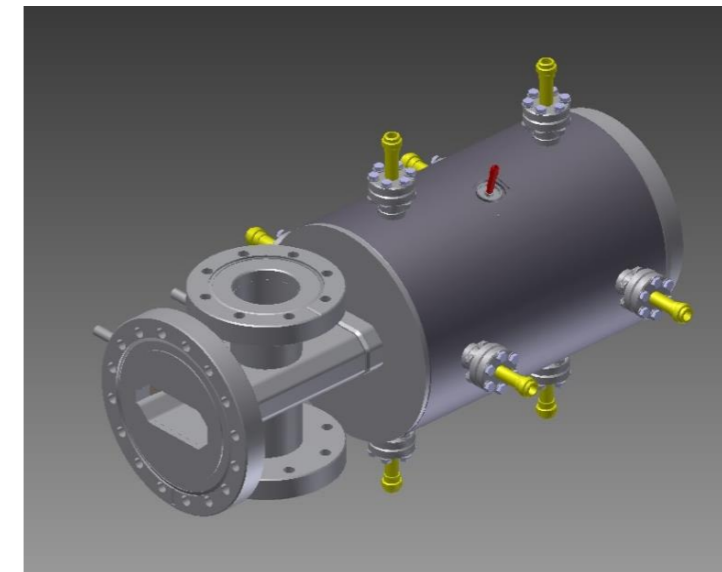
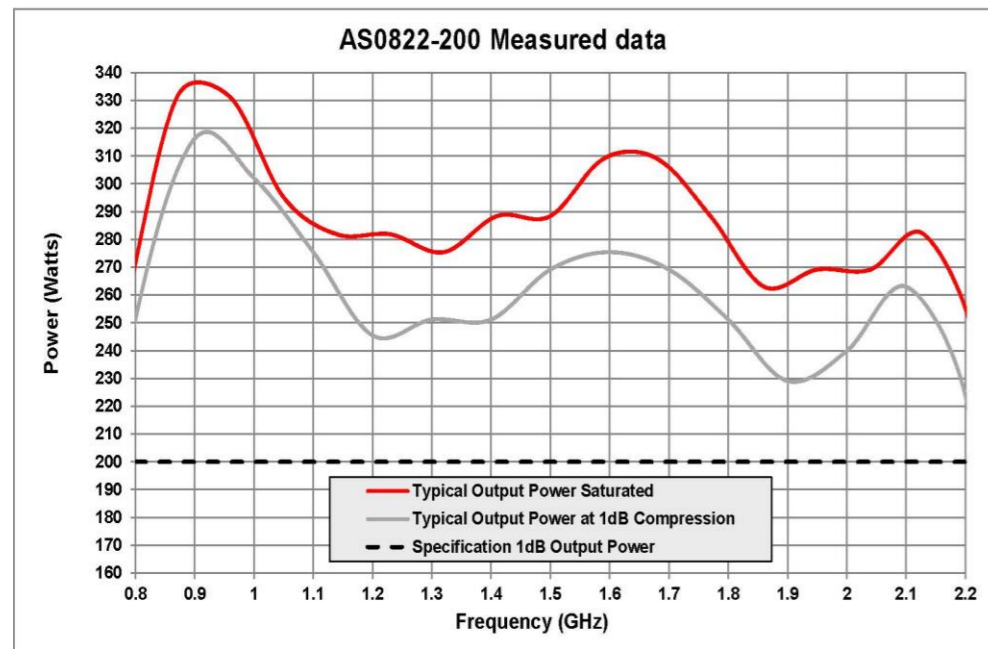
$\mu$ TCA being used for fast orbit correction. Next step is to replace corrector power supplies and magnets.



# Bunch-by-Bunch Feedback System

- Running a 2 dimensional Dimtel BBB system since end of October 2013.
  - Routinely used at 2.5 GeV to damp vertical and horizontal instabilities.
  - Operates through ramp.
  - Continuous tune measurements.
  - Very useful during MP
- 3rd dimension goes into operation beginning 2015

Amplifier: Milmega AS0102-200 200 WATT



Dimensions h,w,l (mm) = 105,105,272

Resonant freq = 1.375 GHz

Q=5 (broad band)

Bandwidth = 275 MHz

Based on BESSY design, FMB built ~30k€

Thanks go to: Shaukat Khan & Markus Höner (DELTA), Andreas Jankowiak & Jörg Kolbe (BESSY)

# Low Level RF (LLRF)

• The present Low Level Electronics is completely analog and was purchased from ELETTRA ~1999. Essential components are the phase, amplitude and frequency loop. Their specifications are:

- Phase loop: Stability:  $< 0.5^\circ$  Range:  $20^\circ$  Bandwidth: 1.4 kHz
- Amplitude: Stability:  $< 1\%$  Range: 30 dB Bandwidth: 10 – 1000 Hz
- Freq Loop: Stability:  $< 0.5\%$  Range: 40 dB Bandwidth: 30 kHz
- Interlock type: RF-Drive switch, opto-isolated interlock output

ANKA intends to replace the existing ELETTRA analogue LLRF with a digital system.

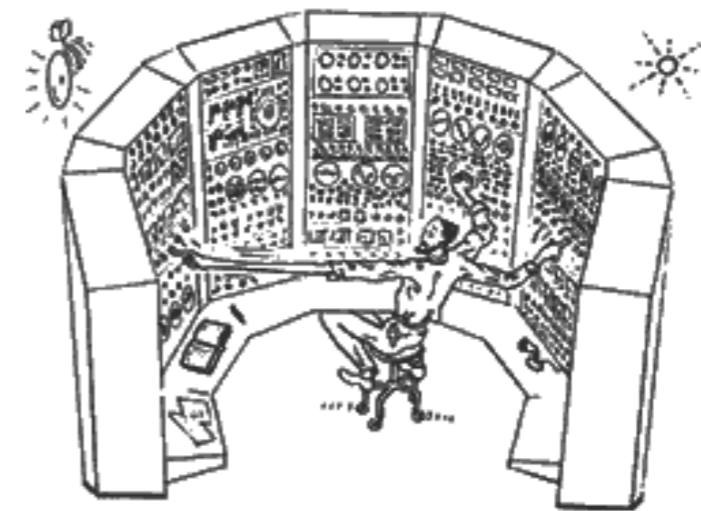
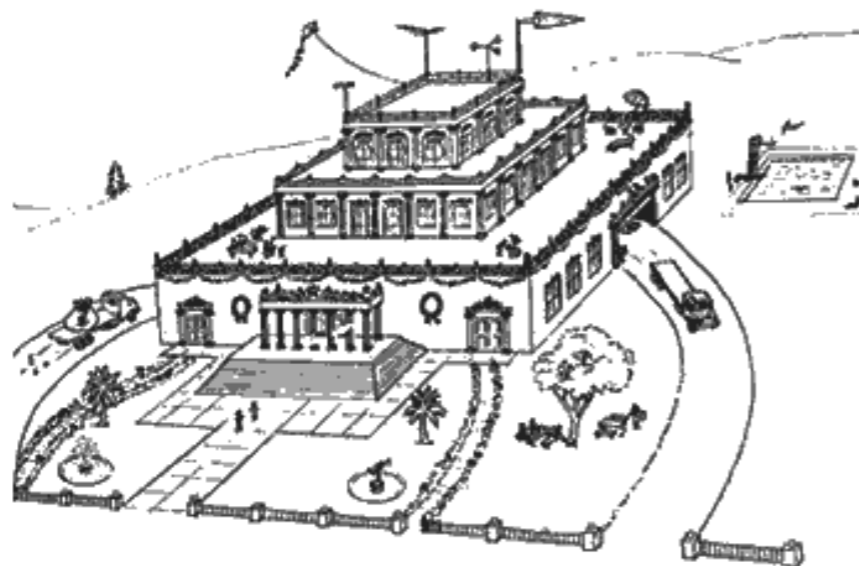


# Review of Consolidation Plans from last year

- Fast orbit feedback magnets required (selection process started)
  - to reduce low frequency oscillations
  - improved current, stability, ...
- New RF amplifiers (still in the future)
  - replace klystrons
- Replacement of the present control system (SCADA) (very large proportion completed)
  - enhanced reliability and modularity when adding further components
- Installation of new superconducting insertion devices (very active)
- Considerable increase of the machine personnel (growing, but not fast)
  - sustain a critical mass, implement upgrades & develop future projects

# Summary

- Machine reliability and availability is on the way up.
- ANKA is very active at present with new beamlines and IDs
- Migration to EPICS has shown many obvious benefits, not least, an improvement in reliability.
- With a new LLRF, fast orbit feedback, fully functional BBB, and state-of-the-art diagnostics (Marcel's talk), the finer details of beam quality can now be addressed.





Thank you for your attention