

Solid-state particle detector based on latchup effect

BUG-EYE

a **B**ased on latch**U**p i**G**nition **E**xperiment for the design of a
micro-e**YE** pixel-like sensor)

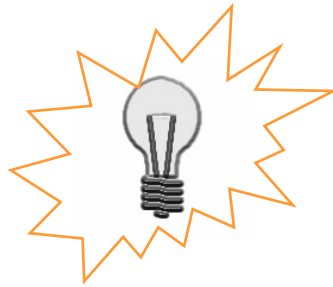
Alessandro Gabrielli

Physics Department of Bologna University

I.N.F.N. Bologna



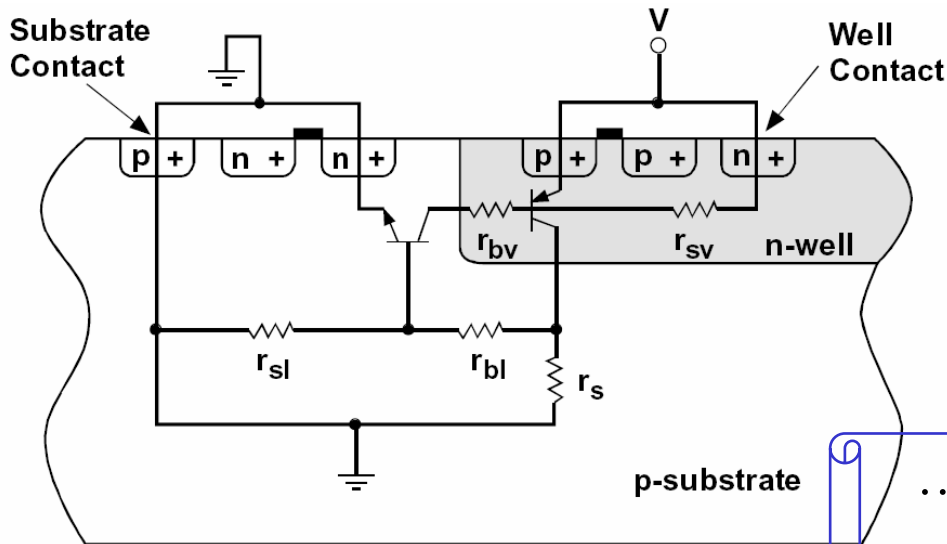
The stimulated ignition of latchup effects caused by external radiation has so far proven to be a hidden hazard for CMOS technologies



Here the latchup effect is proposed as a powerful means of achieving the precise detection and positioning of a broad range of particles



What the “Latchup Effect” is



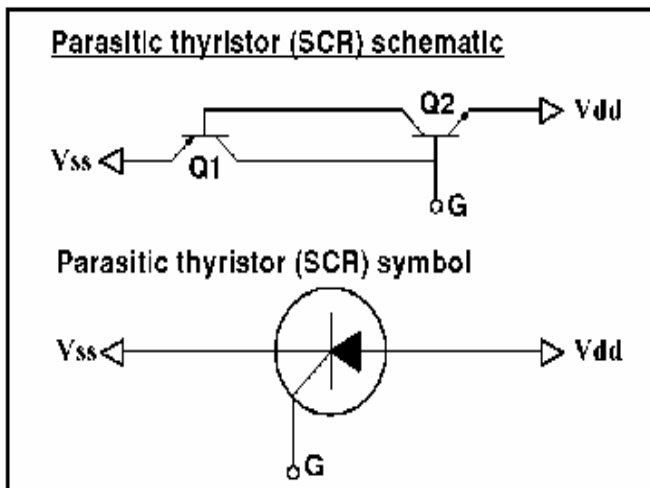
Basically it is an ignition of a parasitic thyristor-like structure within a CMOS device and ..

...is ignited by induced charges inside the silicon whatever their origin.

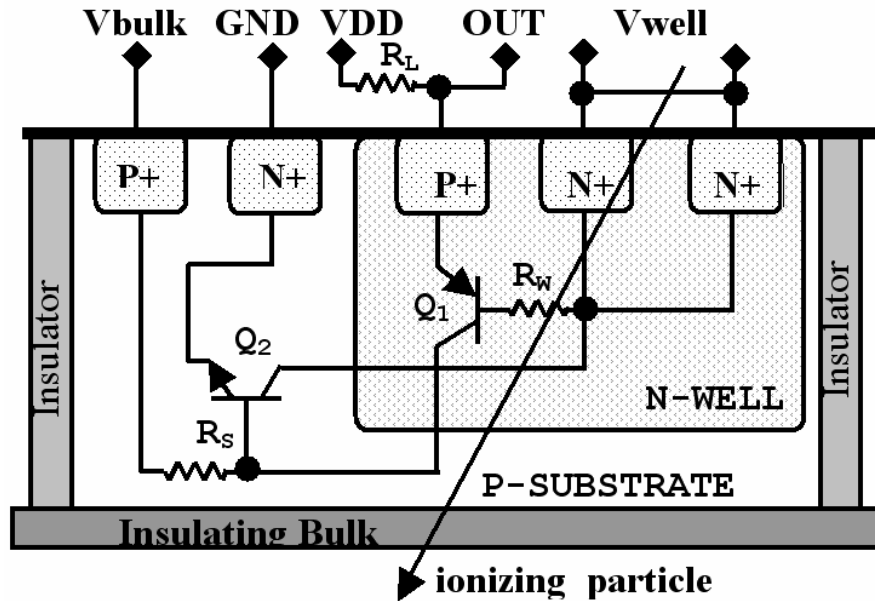
-Electrically induced on I/O pads,

-Due to ionizing particles.

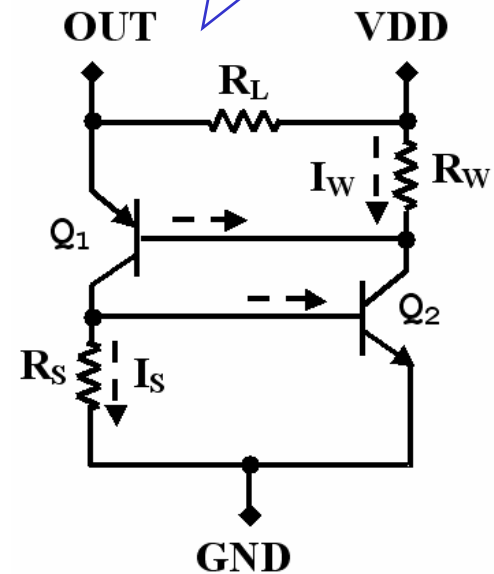
Traditional CMOS technologies into radiation environments may be susceptible and damaged by latchup



Prototype design



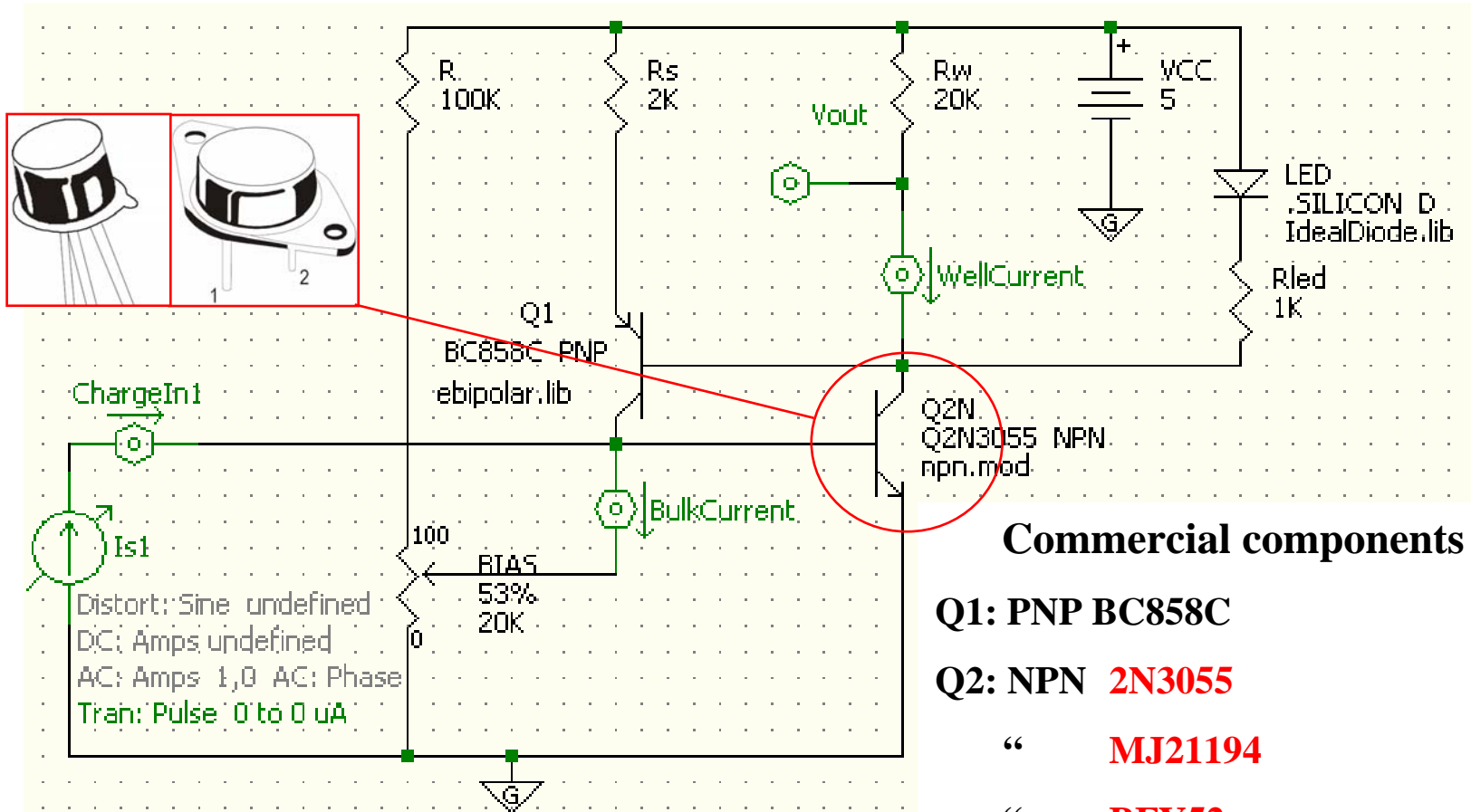
If (Vwell is VDD) and (Vbulk is GND) then



It is not a reverse-biased diode plus the transistor has an internal current gain



Prototype 1: circuit



A. Gabrielli, El. Let. 41/11, (2005), 25

R_N : multiturn variable resistors



(Q2 = 2N2222A



TO-18 metal can
Estimated B-E
charge collection
area

10÷100 μm^2

BFY52



TO-39 metal can
Estimated B-E
charge collection
area

100÷10000 μm^2

2N3055)

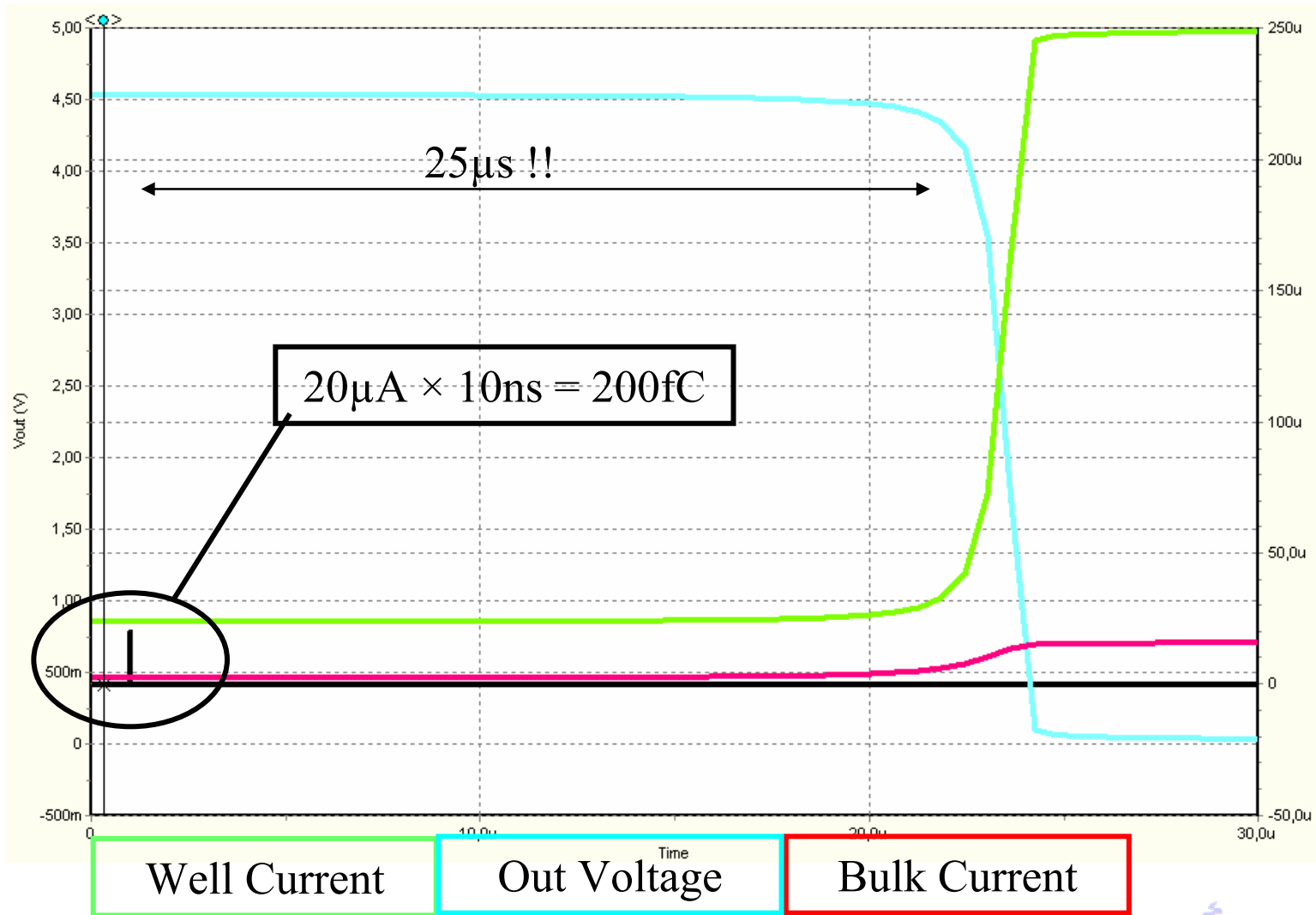


TO-3 metal can
Estimated B-E
charge collection
area

1 mm^2

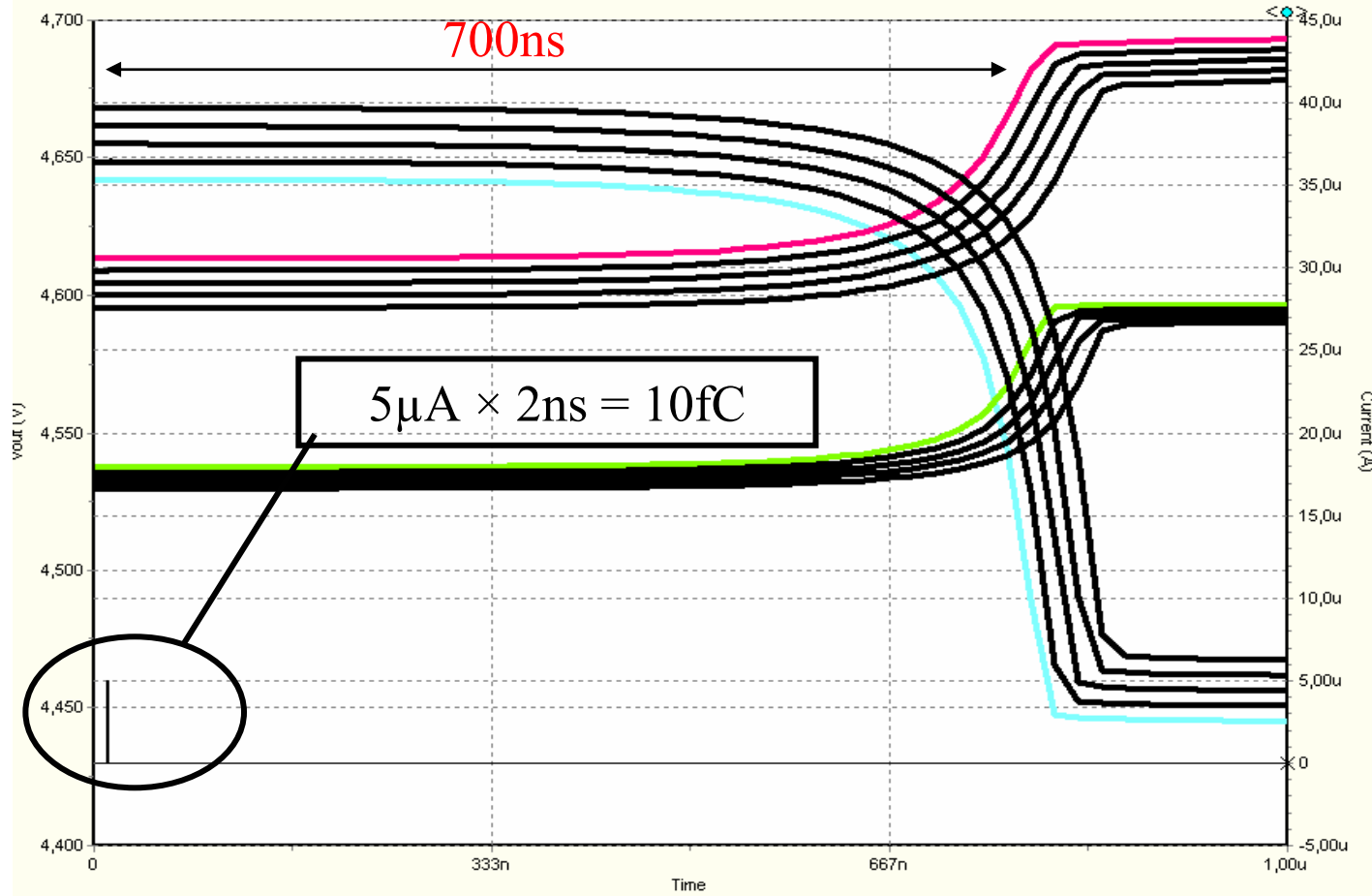


Prototype 1: Spice simulation (Q2=2N3055)



Prototype 1: Spice simulation (Q2=BFY52)

Temperature from 30 to 40°C



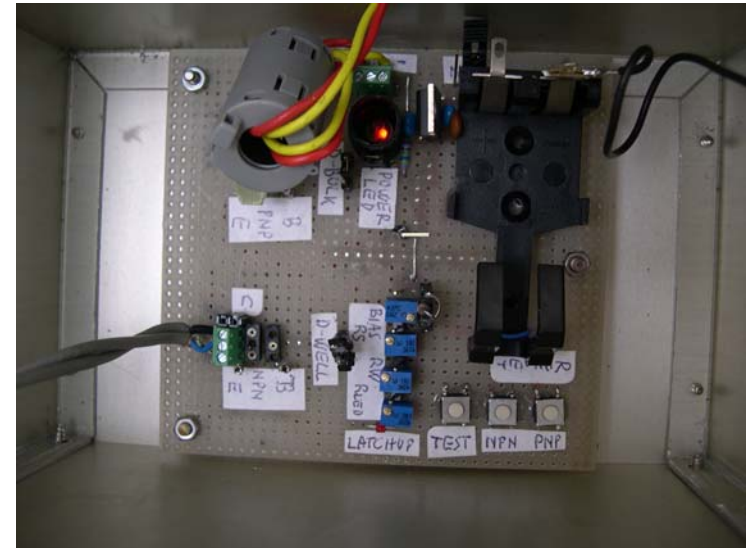
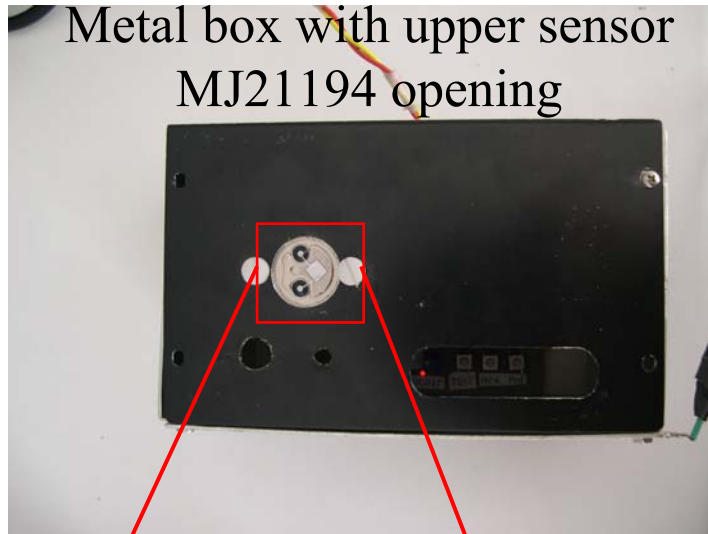
Well Current

Out Voltage

Bulk Current



Prototype 1: Construction (Q2=MJ21194)

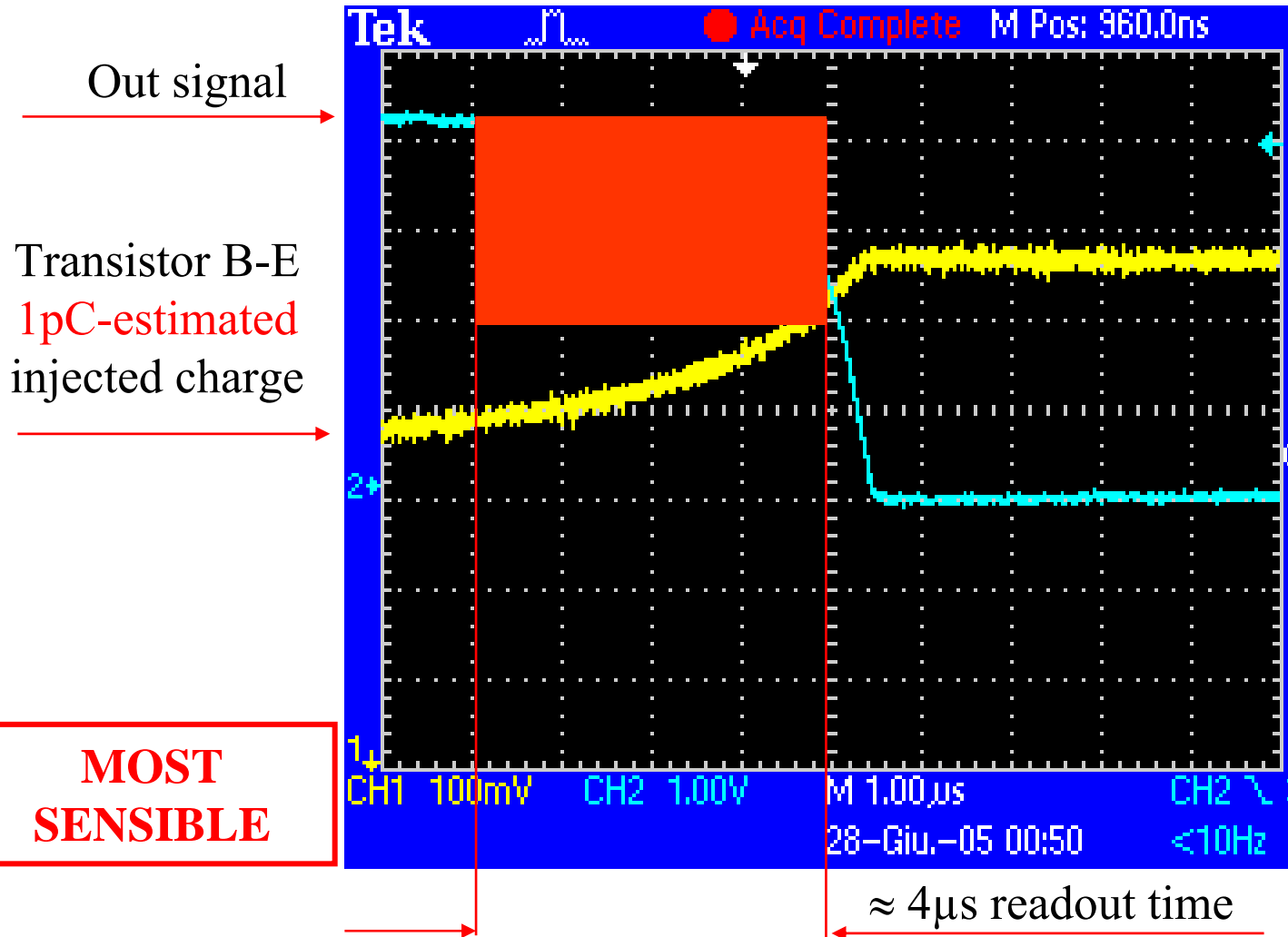


The latchup circuit inside the
box

Transistor Base-Emitter bondings of
the power bjt MJ21194



Prototype 1: 1pC via day-light in a dark room (≈ 1 lux)



NPN

MJ21194

Power-BJT

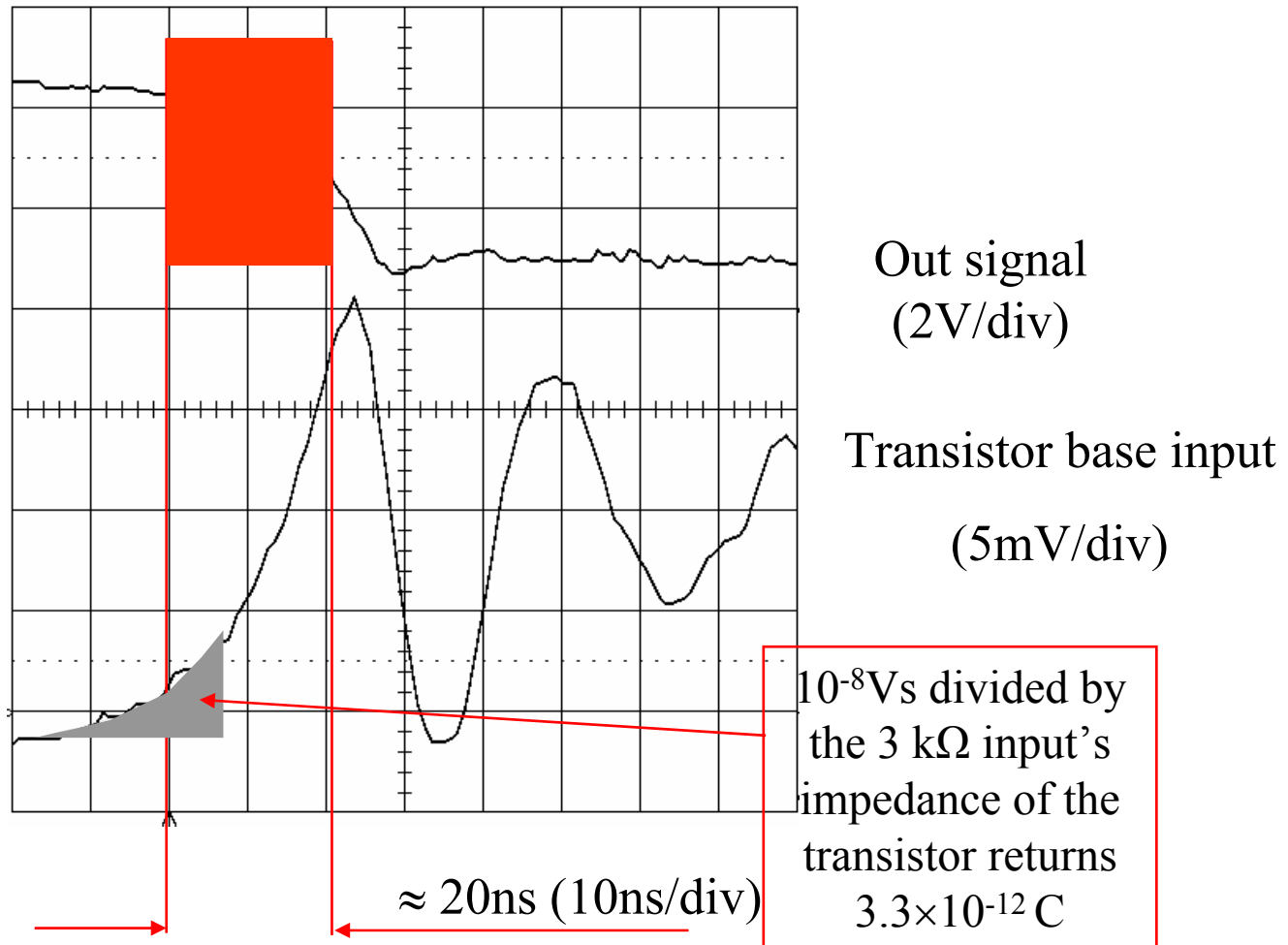
Same
behaviour but
different
numbers
compared to
simulations

**MOST
SENSIBLE**



Prototype 1 (Q2=BFY52)

3.3pC via pulse generator



To date tests summary

Test with photons

- Tests in a dark room with an equivalent moonlight intensity: \approx fraction of 1 lux.
- By considering $100 \mu\text{m}^2$ of BE collection area, 0.1 as photon/collected_electron conversion factor and $1.5 \div 3 \text{ eV/photon}$, it follows:

$$1 \text{ Lux} \approx 10^{-9} \text{ W/mm}^2 \Rightarrow \approx \text{1pC collected charge}$$

Test with α s

- Tests in a dark room with $1 \mu\text{Ci}$, Am-241, 5.5 MeV α source: **were negative!! BUT...**
 - **5.5 MeV α** have $28 \mu\text{m}$ stopping-range in Si (4 cm in air) and **deposit 240 fC**,
 - BE implant depths ranges within a few μm ,
 - $1.5 \div 3 \text{ eV}$ photons are absorbed in a fraction of μm and set one electron free each

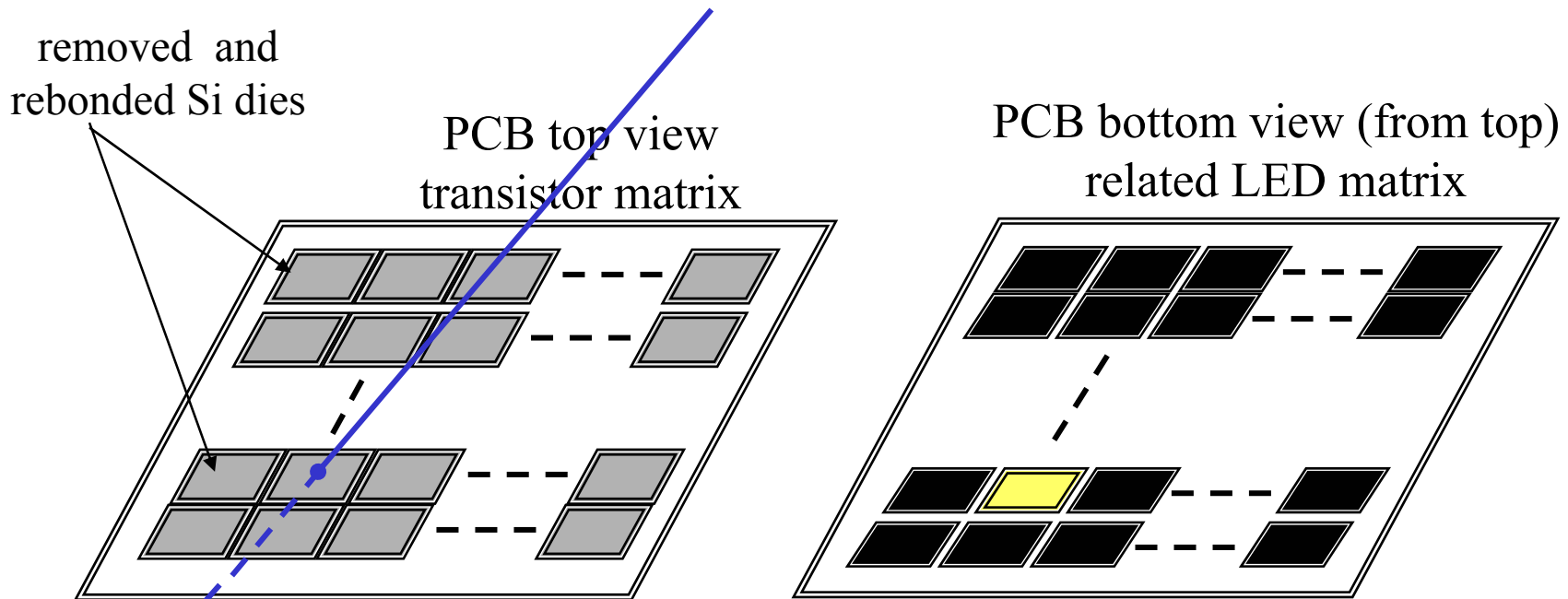
The prototype senses injected charges of the order of 1pC

Probably α particles induce too few charges within the BE area of the “COTS”



Next Workplan

- 3th Q 2005: Tests under heavy ions via a ion implant machine
Tests under 100 KeV electron beam via a TEM
- 4th Q 2005 : Start of a feasibility study for a detector construction made of commercial transistors (**Hopefully!!**)



CONCLUSIONS

By constructing an integrated silicon pixel detector based on latchup effect it is expected to have the following features due to the technology scaling:

- Each cell retains the position of the crossing particle with a spatial resolution of the order of $1\ \mu\text{m}$,
- Each cell, once ignited, can drive a relatively high current ($\approx 1\text{mA}$) sufficient to lit a micro-led; this leads to optical readout systems,
- The array may be designed via standard technologies (Bipolar, BiCMOS) that are intrinsically more radiation tolerant ($\rho \approx 1\ \Omega \times \text{cm}$) than those used for solid state detector ($\rho \approx 10^{3\div 4}\ \Omega \times \text{cm}$)

APPLICATIONS

- Beam monitor for its intrinsic radiation hardness
- Ion (particle) selector for the ignition threshold tuning

