









TANGO Device Server

# REP1806 User's Guide

#### REP1806 Class

Revision: keyword substitution - Author: sebleport Implemented in C++ - CVS repository: tango-ds

## **Introduction:**

This device is used to control the REP1806 device which include 2 parts: - temperature controller (3504 process controller) - Thyristor power unit B 70.9040) it is possible to : - configure the regulation parameters - apply preset temperature - monitor sample temperature - monitor oven temperature - limit heating power To set regulation parameters, 2 modes are available: - manual mode: the user independently set each regulation parameters (P, I, D, cutback) - auto mode: a predefined list is contained in a property and the parameters are loaded at init device the communication is managed by a device Serial line called "ds\_Serial". the communication parameters are: baudrate = 9600; parity = NONE; serialline = COMx; timeour = 2000 ms; charlength = 8; stopbit = 0 (means 1 stop bit).

# **Class Inheritance:**

Tango::Device\_4ImplREP1806

# **Class Description:**

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# **Properties:**

Device Properties					
Property name	Property type	Description			
PIDTable	Array of string	list of PID parameters according to the: - oven model - sample environnement (air/vaccum) - temperature range each line is consisted of 8 fields separated by commas like: oven_model,sample_env,temp_min,temp_max,P,I,D,cutback ex: H10,air,0.75,1.2,31,5.2,10 H10,vaccum,75,100,3.2,13,2.1,27 H205,air,250,NotLimitMax,7.5,8,1.3,65			
SafetyTemperature	Tango::DEV_DOUBLE	limit the preset temperature			
SerialProxyName	Tango::DEV_STRING	name of the serial line device proxy			

#### Device Properties Default Values:

<b>Property Name</b>	<b>Default Values</b>	
PIDTable	No default value	
SafetyTemperature	100	
SerialProxyName	No default value	

There is no Class properties.

#### **Attributes:**

Scalar Attributes						
Attribute name	Data Type	R/W Type	Expert			
autoPIDSetting: to choose the setting PID parameters mode. true means auto, false means manual	DEV_BOOLEAN	WRITE	No			
rampTime: ramp time (memorized)	DEV_DOUBLE	READ_WRITE	No			
sampleTemperature: sample temperature to monitor	DEV_DOUBLE	READ	No			
temperature: oven temperature (memorized)	DEV_DOUBLE	READ_WRITE	No			
proportionalRegulCoeff: proportional Regulation Coefficient	DEV_DOUBLE	READ_WRITE	No			
IntegralRegulCoeff: Integral Regulation Coefficient (memorized)	DEV_BOOLEAN	READ_WRITE	No			
<b>DifferentialRegulCoeff</b> : Differential Regulation Coeff (memorized)	DEV_DOUBLE	READ_WRITE	No			
cutBack: cut Back (memorized)	DEV_DOUBLE	READ_WRITE	No			

#### **Commands:**

More Details on commands....

Device Commands for Operator Level					
Command name	Argument In	Argument Out			
Init	DEV_VOID	DEV_VOID			
State	DEV_VOID	DEV_STATE			
Status	DEV_VOID	CONST_DEV_STRING			
PowerOff	DEV_VOID	DEV_VOID			

# 1 - Init

• **Description:** This commands re-initialise a device keeping the same network connection. After an Init command executed on a device, it is not necessary for client to re-connect to the device. This command first calls the device  $delete\_device()$  method and then execute its  $init\_device()$  method. For C++ device server, all the memory allocated in the  $nit\_device()$  method must be freed in the  $delete\_device()$  method.

The language device desctructor automatically calls the *delete\_device()* method.

#### • Argin:

**DEV\_VOID**: none.

• Argout:

**DEV\_VOID** : none.

• Command allowed for:

#### 2 - State

- **Description:** This command gets the device state (stored in its *device\_state* data member) and returns it to the caller.
- Argin:

**DEV\_VOID**: none.

• Argout:

**DEV\_STATE**: State Code

• Command allowed for:

### 3 - Status

- **Description:** This command gets the device status (stored in its *device\_status* data member) and returns it to the caller.
- Argin:

**DEV\_VOID**: none.

• Argout:

**CONST\_DEV\_STRING**: Status description

• Command allowed for:

#### 4 - PowerOff

• **Description:** power off

• Argin:

DEV\_VOID: void

• Argout:

DEV\_VOID: void

• Command allowed for:

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